

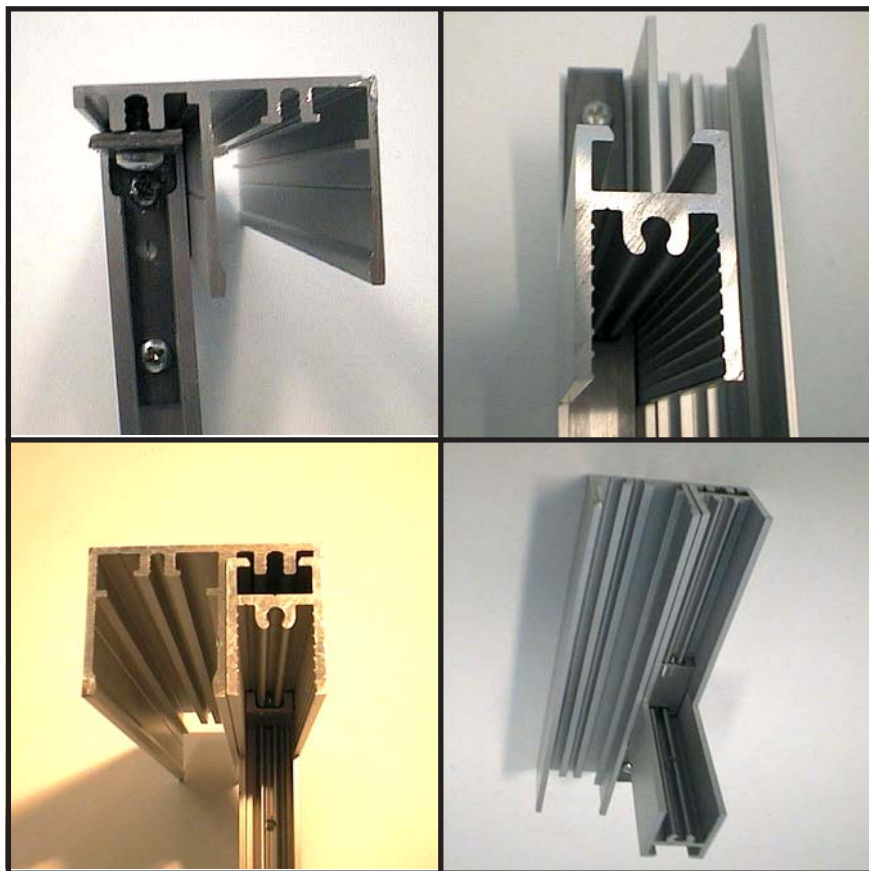



AUTOMATIC ENTRANCE SPECIALISTS


CE


Pam16AIT

IP1699 - rev. 2003-06-09




 Manuale di assemblaggio
profili per porte scorrevoli
telescopiche

 Assembly handbook for
telescopic sliding door
profiles

 Manuel d'assemblage des
profils pour portes
coulissantes télescopique

 Zusammenbauanleitung
für Schiebe- und
Teleskoptüren Profilen

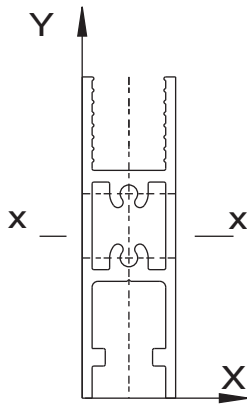
 Manual de ensablaje
perfiles para puertas
correderas telescòpica



DITEC S.p.A.
Via Mons. Banfi, 3 - 21042 Caronno Pertusella (VA) - ITALY
Tel. +39 02 963911 - Fax +39 02 9650314
www.ditec.it - ditec@ditecva.com

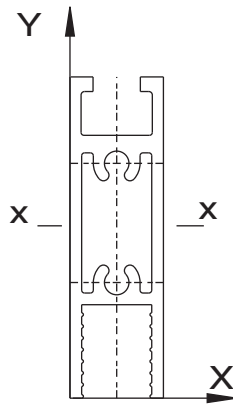
ISO 9001
Cert. n° 0957/1

Art. 1522



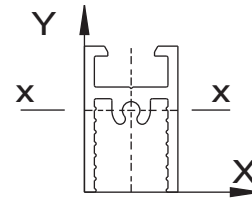
Xg = 8 mm
Yg = 27.72 mm
Ixx = 59632.1 mm⁴
Iyy = 10671.5 mm⁴

Art. R875



Xg = 8 mm
Yg = 29.51 mm
Ixx = 79485 mm⁴
Iyy = 10748 mm⁴

Art. 1523



Xg = 8 mm
Yg = 14.25 mm
Ixx = 5778.65 mm⁴
Iyy = 5078.33 mm⁴

Profili serie Pam16

Le prove effettuate in laboratorio ed in sede d'opera conducono ad una portata massima dell'anta mobile di 80 kg.

Questa portata tiene conto del fatto che il vetro è parte integrante della struttura, in quanto deve essere incollato ai profili in modo stabile e definitivo (silicone, etc).

Per una verifica strutturale più accurata, si riportano i momenti di inerzia dei profili portanti (Dis. n° 1522, R875 e 1523) e le tipologie di installazione indicate nel presente manuale.

ATTENZIONE: incollare il vetro con silicone lungo tutto il perimetro dei profili di alluminio.

Pam16 profiles

Laboratory and field tests have shown maximum mobile wing capacity to be 80 kg.

This load-bearing capacity takes account of the fact that the glass is an integral part of the structure, as it is to be glued to the profiles, both solidly and permanently (silicone, etc.).

For a more accurate determination of structural resistance, check the moments of inertia of the load bearing sections (Dis. n° 1522, R875 and 1523) and installation types as specified in the present manual.

WARNING: use silicone to glue the glass all around the aluminium profiles.

Profils serie Pam16

Les tests effectués en laboratoire et lors de la mise en oeuvre conduisent à poids maximum du châssis de 80 kg.

Cette portée tient compte du fait que le verre fait partie intégrante de la structure, car il doit être collé aux profils de façon stable et définitive (silicone, etc.).

Pour vérifier la structure d'une façon plus précise, contrôler les moments d'inertie des profils portants (Dis. n° 1522, R875 et 1523) et les types d'installation indiqués dans le présent manuel.

ATTENTION: coller le verre au moyen de silicone le long de tout le périmètre des profils en aluminium

Pam16 Profilen

Die im Labor und vor Ort durchgeführten Versuche ergeben eine maximale Tragfähigkeit der Tür von 80 kg.

Diese Reichweite berücksichtigt die Tatsache, dass die Glasscheibe fester Bestandteil der Struktur ist, weil es fest in die Profile geklebt werden muss (Silikon usw.)

Um eine genauere strukturelle Überprüfung durchzuführen, müssen die Massenträgheitsmomente der tragenden Profile (Dis. n° 1522, R875 und 1523) und die Art der Installation geprüft werden, die im vorliegenden Handbuch beschrieben wird.

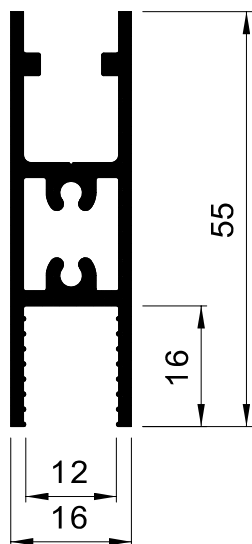
ACHTUNG: die Glasscheibe über den gesamten Umfang der Aluprofile mit Silikon verkleben.

Perfiles serie Pam35

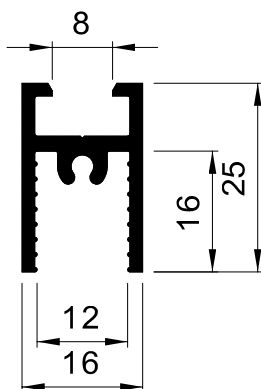
Las pruebas efectuadas en laboratorio y su puesta en práctica conducen a un peso máximo de la carpintería de 80 kg.

Esta capacidad toma en cuenta el hecho que el vidrio es parte integrante de la estructura, ya que debe ser encolado a los perfiles de modo estable y definitivo (silicona, etc.) Para verificar la estructura de una manera más precisa controlar los momentos de inercia de los perfiles portantes (Dis. n° 1522, R875 und 1523) y los tipos de instalación en el presente manual.

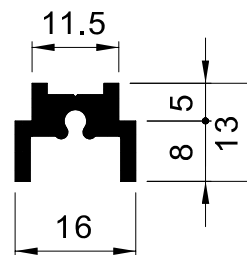
ATENCION: encolar el vidrio utilizando silicona a lo largo de todo el perímetro de los perfiles de aluminio.



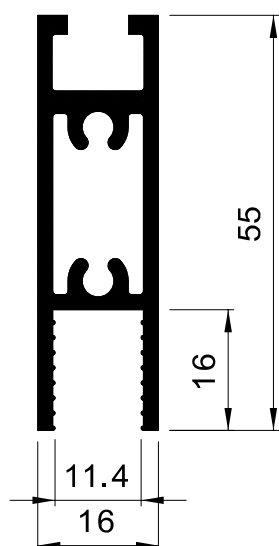
1522
Kg/ml 0,782



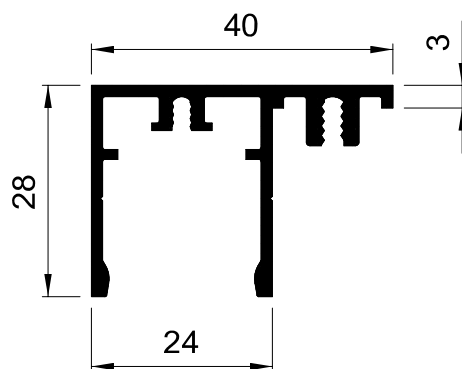
1523
Kg/ml 0,372



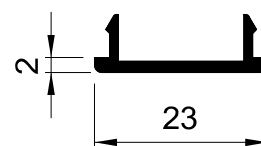
1524
Kg/ml 0,255



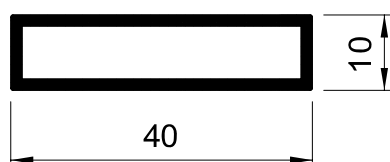
R875
Kg/ml 0,782



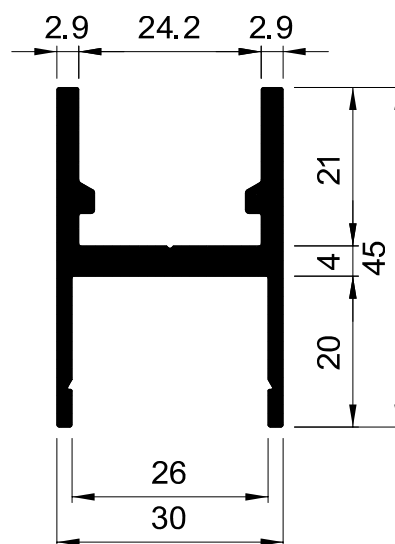
1525
Kg/ml 0,547



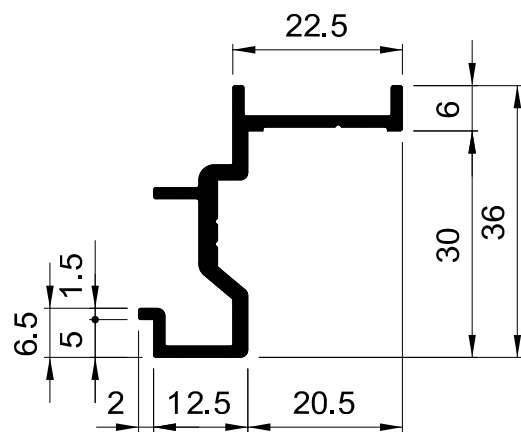
P598
kg/m 0,137



401015
Kg/ml 0,380



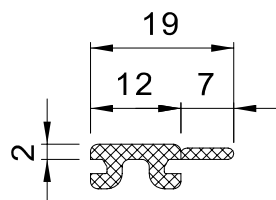
2086
kg/m 0,907



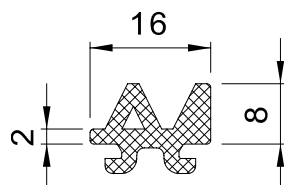
2458
kg/m 0,434



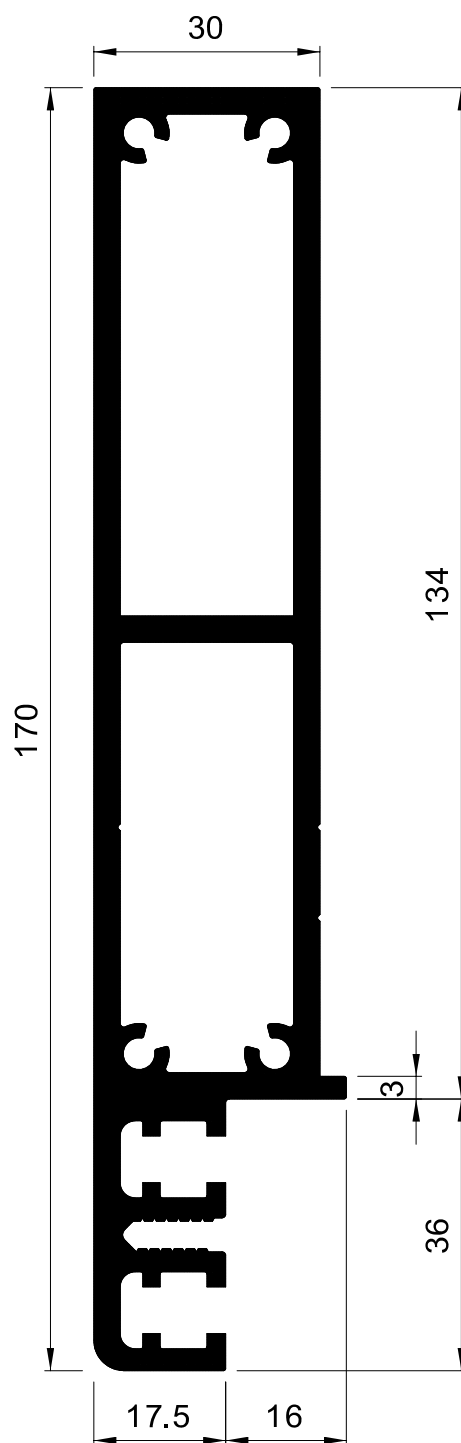
T62






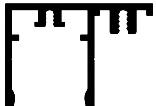


1526A




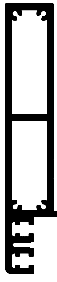





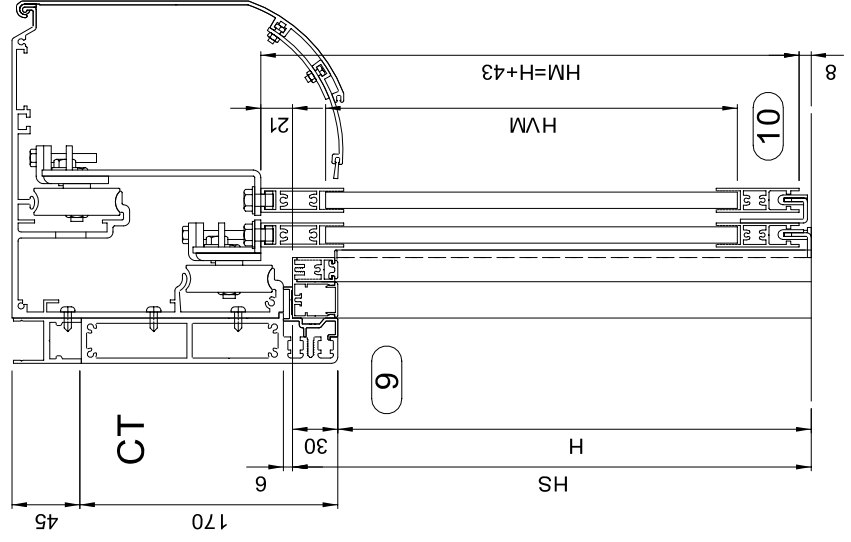
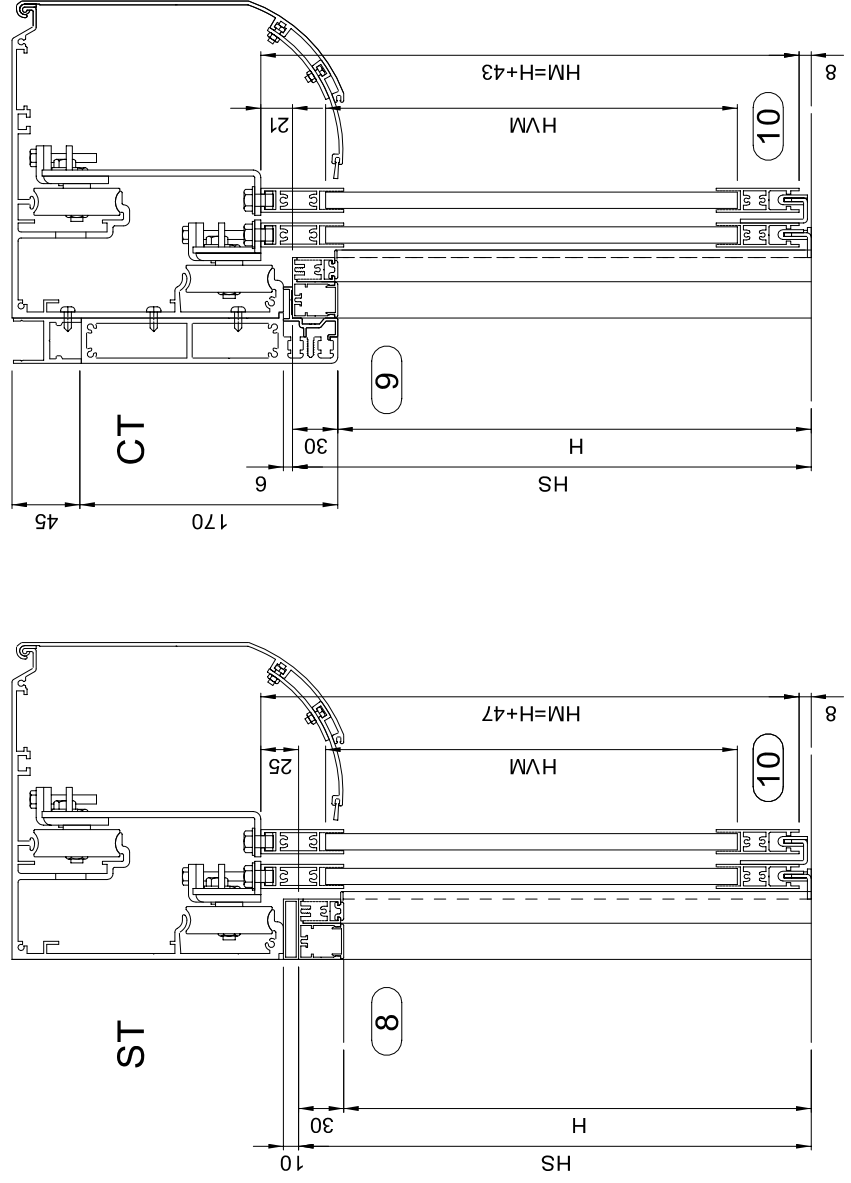
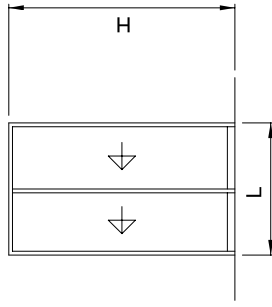
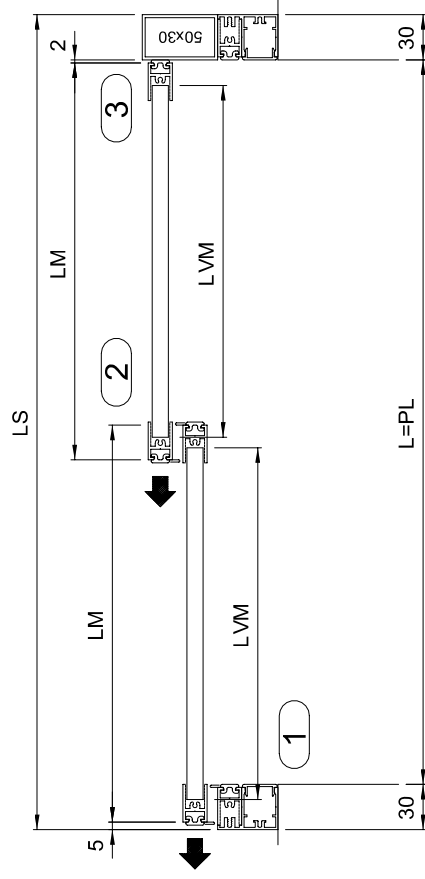
1526B



2457
kg/m 4,30

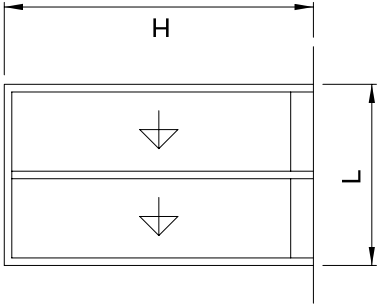
	Dis. N°	Cod. listino	Descrizione
	1522	V1522G25	Profilo orizzontale inferiore L=2520, GREZZO Lower horizontal profile L=2520, RAW Sockelprofil für Fahrflügel und Seitenteil L=2520, ROH Profil horizontal inférieure L=2520, BRUT Perfil horizontal inferior L=2520, BRUTO
		V1522N25	Profilo orizzontale inferiore L=2520, EURAS C0 Lower horizontal profile L=2520, SILVER ANODIZED Sockelprofil für Fahrflügel und Seitenteil L=2520, EV1 Profil horizontal inférieure L=2520, NATUREL Perfil horizontal inferior L=2520, ANODIZADO PLATA
	1523	V1523G25	Profilo verticale L=2520, GREZZO Vertical profile L=2520, RAW Pfostenprofil für Fahrflügel und Seitenteil L=2520, ROH Profil vertical L=2520, BRUT Perfil vertical L=2520, BRUTO
		V1523N25	Profilo verticale L=2520, EURAS C0 Vertical profile L=2520, SILVER ANODIZED Pfostenprofil für Fahrflügel und Seitenteil L=2520, EV1 Profil vertical L=2520, NATUREL Perfil vertical L=2520, ANODIZADO PLATA
	1524	V1524G25	Profilo base anta fissa L=2520, GREZZO Fixed wing base profile L=2520, RAW Bodenbefestigungsprofil für Seitenteil L=2520, ROH Profil de fixation pour vantail fixe L=2520, BRUT Perfil base hoja fija L=2520, BRUTO
		V1524N25	Profilo base anta fissa L=2520, EURAS C0 Fixed wing base profile L=2520, SILVER ANODIZED Bodenbefestigungsprofil für Seitenteil L=2520, EV1 Profil de fixation pour vantail fixe L=2520, NATUREL Perfil base hoja fija L=2520, ANODIZADO PLATA
	1525	V1525G25	Perimetrale di cornice L=2520, GREZZO Contour frame profile L=2520, RAW Blendrahmen L=2520, ROH Profil d'encadrement de baie L=2520, BRUT Perfil perimetral de marco L=2520, BRUTO
		V1525N25	Perimetrale di cornice L=2520, EURAS C0 Contour frame profile L=2520, SILVER ANODIZED Blendrahmen L=2520, EV1 Profil d'encadrement de baie L=2520, NATUREL Perfil perimetral de marco L=2520, ANODIZADO PLATA
	P598	VP598G25	Profilo a scatto L=2520, GREZZO Snap-on cover profile L=2520, RAW Abdeckprofil L=2520, ROH Parclose pour 1525 L=2520, BRUT Perfil de cierre L=2520, BRUTO
		VP598N25	Profilo a scatto L=2520, EURAS C0 Snap-on cover profile L=2520, SILVER ANODIZED Abdeckprofil L=2520, EV1 Parclose pour 1525 L=2520, NATUREL Perfil de cierre L=2520, ANODIZADO PLATA
	R875	VR875G25	Profilo superiore anta mobile L=2520, GREZZO Mobile wing upper profile L=2520, RAW Sockelprofil für Fahrflügel L=2520, ROH Profil supérieur vantail mobile L=2520, BRUT Perfil de arriba hoja movil L=2520, BRUTO
		VR875N25	Profilo superiore anta mobile L=2520, EURAS C0 Mobile wing upper profile L=2520, SILVER ANODIZED Obereprofil für Fahrflügel L=2520, EV1 Profil supérieur vantail mobile L=2520, NATUREL Perfil de arriba hoja movil L=2520, ANODIZADO PLATA

	Dis. N°	Cod. listino	Descrizione
	401015	V401015G65	Tubo alluminio 40x10x1.5 L=6500, GREZZO Aluminium square section 40x10x1.5 L=6500, RAW Aluminiumröhre 40x10x1.5 L=6500, ROH Tuyau d'aluminium 40x10x1.5 L=6500, BRUT Tubo en aluminio 40x10x1.5 L=6500, BRUTO
	2458	V2458G25 V2458G50	Profilo per 2097 e 2457 L=2520/5050, GREZZO Profile for 2097 and 2457 L=2520/5050, RAW Profil für 2097 und 2457 L=2520/5050, ROH Profil pour 2097 et 2457 L=2520/5050, BRUT Perfil para 2097 y 2457 L=2520/5050, BRUTO
		V2458N25 V2458N50	Profilo per 2097 e 2457 L=2520/5050, EURAS C0 Profile for 2097 and 2457 L=2520/5050, SILVER ANODIZED Profil für 2097 und 2457 L=2520/5050, EV1 Profil pour 2097 et 2457 L=2520/5050, NATUREL Perfil para 2097 y 2457 L=2520/5050, ANODIZADO PLATA
	2086	V2086G25 V2086G50	Profilo superiore anta mobile L=2520/5050, GREZZO Mobile wing upper horizontal profile L=2520/5050, RAW Profil supérieur vantail pour mobile L=2520/5050, BRUT Sockelprofil : Fahrfl./Pfostenprofil für Seitenteil L=2520/5050, ROH Perfil superior hoja móvil L=2520/5050, EN BRUTO
	2457	V2457G33	Profilo trave portante per REX/BIS-V/BIS-T L=3300/4400/6600, GREZZO Supporting beam for REX/BIS-V/BIS-T L=3300/4400/6600, RAW
		V2457G44	Poutre de renfort pour REX/BIS-V/BIS-T L=3300/4400/6600, BRUT Kämpferprofil zur Aufnahme der Seitenteil für REX/BIS-V/BIS-T L=3300/4400/6600, ROH
		V2457G66	Perfil transversano de carga para REX/BIS-V/BIS-T L=3300/4400/6600, EN BRUTO
	1526A	R1526AR30	Guarnizione chiusura ante PAM16, L=30 m PAM16 wings closure gasket, L=30 m Gummiabdeckprofil PAM16, L=30 m Joint pour PAM16, L=30 m Goma vertical lateral, L=30 m
	1526B	V1526BV25	Guarnizione battuta ante PAM16, L=2500 PAM16 wings seal gasket, L=2500 Hauptschließkantendichtung PAM16, L=2500 Joint central d'étanchéité, L=2500 Goma vertical central, L=2500
	T62	RGRT62100	Guarnizione cingivetro, L=100 m Glass seal gasket, L=100 m Scheibendichtung, L=100 m Joint pour vitrage, L=100 m Burlete fijación vidrios, L=100 m



Rif.	Regola
L	
H	
PL	L
LS	L+60
HS	H+30
LM	(PL-14)/2+30
HM	ST
	CT
LVM	LM-30
HVM	HM-84

Su muro - On wall - Au mur
An der Wand - En pared

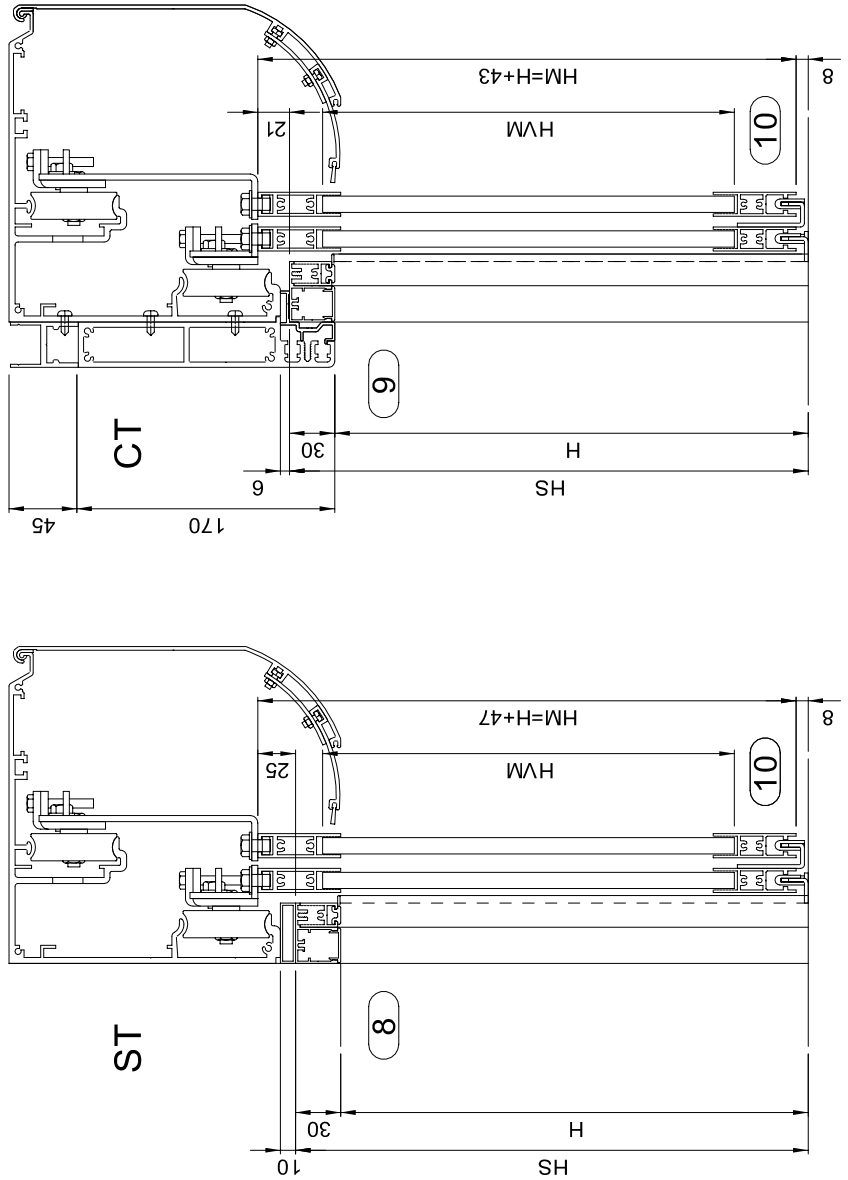
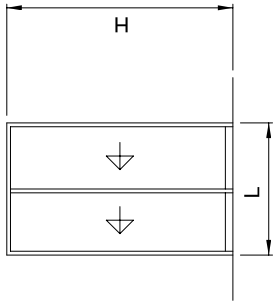
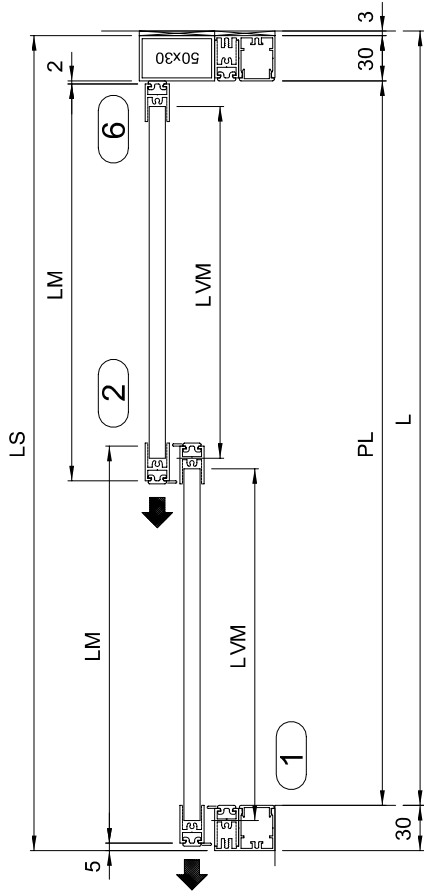


Telaio a muro - Wall frame-Chassis au mur Wandrahmen-Marco a pared					
Aut.	Sigla	N. Pz.	Regola	Taglio	
BIS T	ST	1	LS	┌	
	2097	1	L-15	┌	
	2458	1	L-15	┌	
	2086	1	L-15	┌	
	K2097M	1		┌	
	1525	1	LS	┌	
		2	HS	┌	
	P598	1	LS-57	┌	
		2	HS-31	┌	
	1523	1	PL+4	┌	
		2	HS-3	┌	
	1526A	1	PL	┌	
		2	HS-28	┌	
	K1525	1		┌	
	∅50x30	1	HS	┌	

Rif.	Regola
L	BIS T
H	
PL	L
LS	L+60
HS	H+30
LM	(PL-14)/2+30
ST	H+47
HM	H+43
CT	
LVM	LM-30
HVM	HM-84

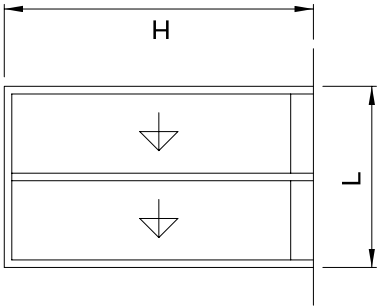
Anta mobile-Mobile door leaf Vantail mobile-Fahrflügel Højå movill	Sigla	N. Pz.	Regola	Taglio
	1523	4	HM-10	┌
	R875	2	LM-50	┌
	1522	2	LM-50	┌
	1526A	4	HM-10	┌
	KAM16	2		┌
	KAMC16	1		┌
	KAMT16	1		┌

Su muro - On wall - Au mur
An der Wand - En pared



Rif.	Regola
L	
H	
PL	L-33
LS	L+27
HS	H+30
LM	(PL-14)/2+30
HM	ST
	CT
LVM	LM-30
HVM	HM-84

In luce - Within doorway - En tunnel
Im lichten Durchgang - En luz

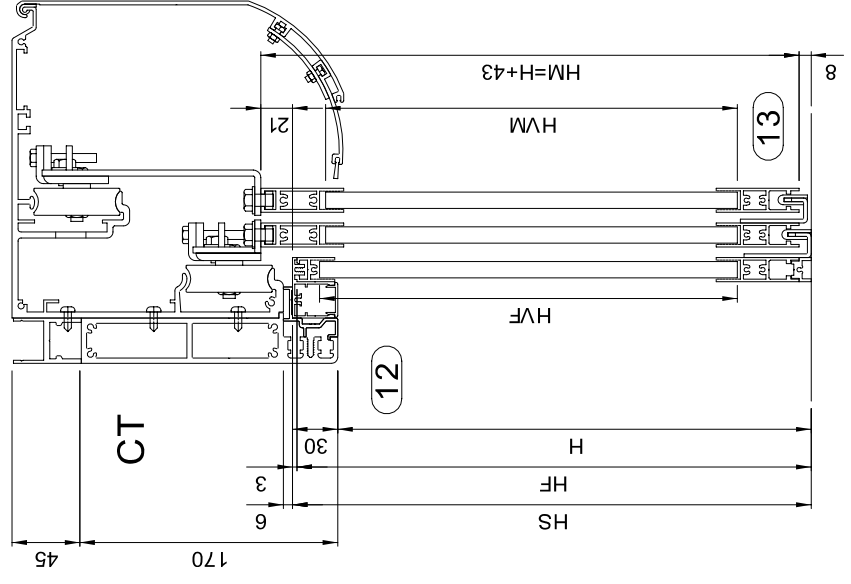
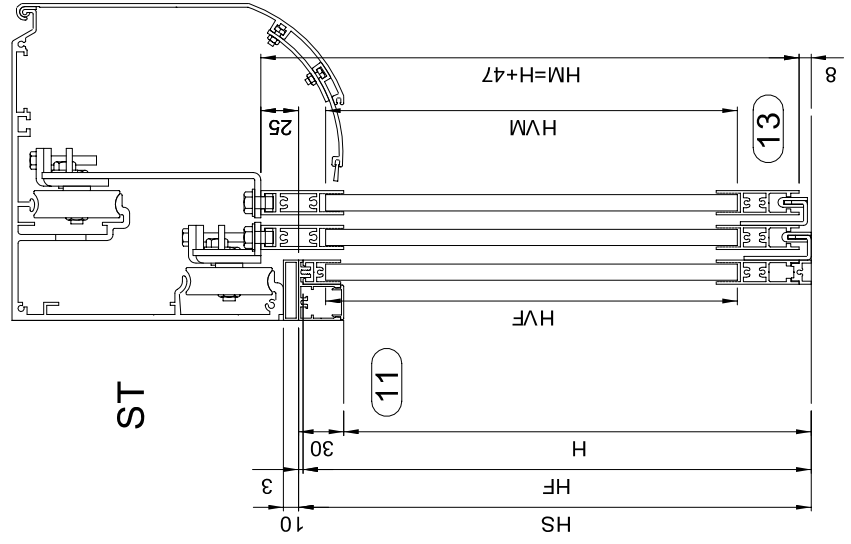
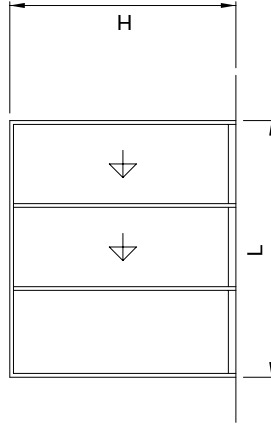
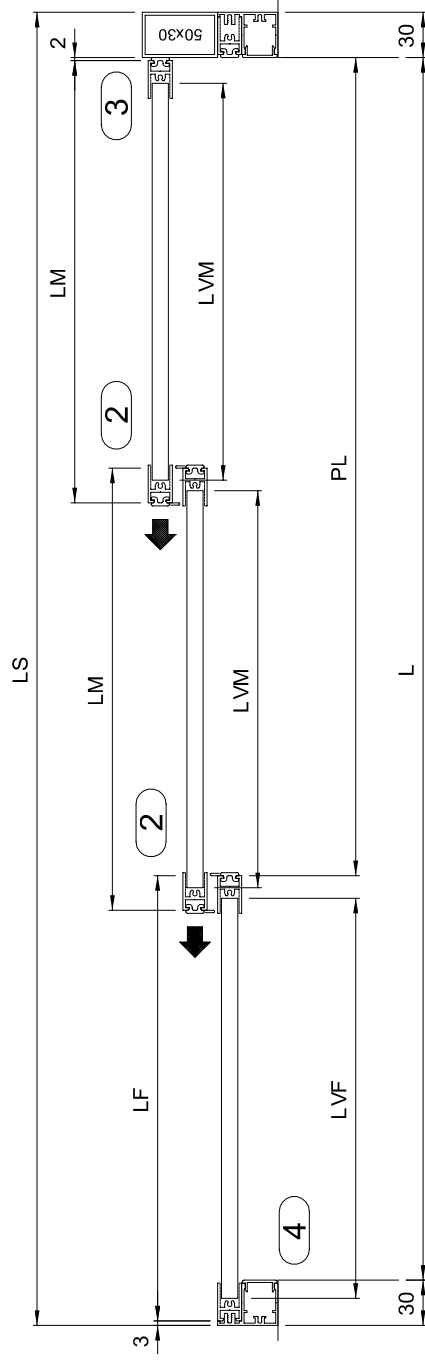


Telaio a muro - Wall frame-Chassis au mur Wandrahmen-Marco a pared					
Aut.	Sigla	N. Pz.	Regola	Taglio	
BIS T	ST	401015	1	LS	┌─┐
	CT	2097	1	L-15	┌─┐
		2458	1	L-15	┌─┐
		2086	1	L-15	┌─┐
	K2097L	1			┌─┐
	1525	1	LS	┌─┐	┌─┐
		2	HS	┌─┐	┌─┐
	P598	1	LS-57	┌─┐	┌─┐
		2	HS-31	┌─┐	┌─┐
	1523	1	PL+4	┌─┐	┌─┐
		2	HS-3	┌─┐	┌─┐
	1526A	1	PL	┌─┐	┌─┐
		2	HS-28	┌─┐	┌─┐
	K1525	1			┌─┐
	∅50x30	1	HS	┌─┐	┌─┐

Rif.	Regola
L	BIS T
H	
PL	L-33
LS	L+27
HS	H+30
LM	(PL-14)/2+30
ST	H+47
HM	H+43
CT	
LVM	LM-30
HVM	HM-84

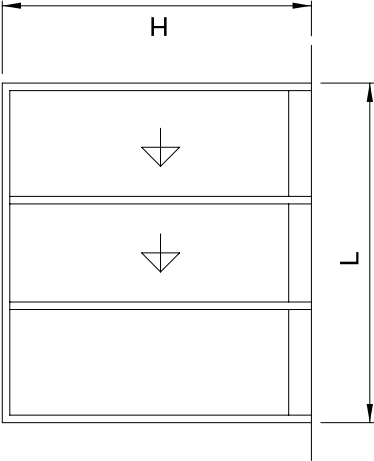
Anta mobile-Mobile door leaf Vantail mobile-Fahrflügel Højå movill	Sigla	N. Pz.	Regola	Taglio
	1523	4	HM-10	┌─┐
	R875	2	LM-50	┌─┐
	1522	2	LM-50	┌─┐
	1526A	4	HM-10	┌─┐
	KAM16	2		┌─┐
	KAMC16	1		┌─┐
	KAMT16	1		┌─┐

In luce - Within doorway - En tunnel
Im lichten Durchgang - En luz



Rif.	Regola
L	
H	
PL	$PL=[(L-19)/3 \times 2]+16 : LVM=LVF$
LS	L+60
HS	H+30
LM	$(PL-16)/2+30$
HM	ST H+47
	CT H+43
LF	LS-PL-33
HF	H+27
LVM	LM-30
HVM	HM-84
LVF	LF-30
HVF	HF-64

Su muro - On wall - Au mur
An der Wand - En pared



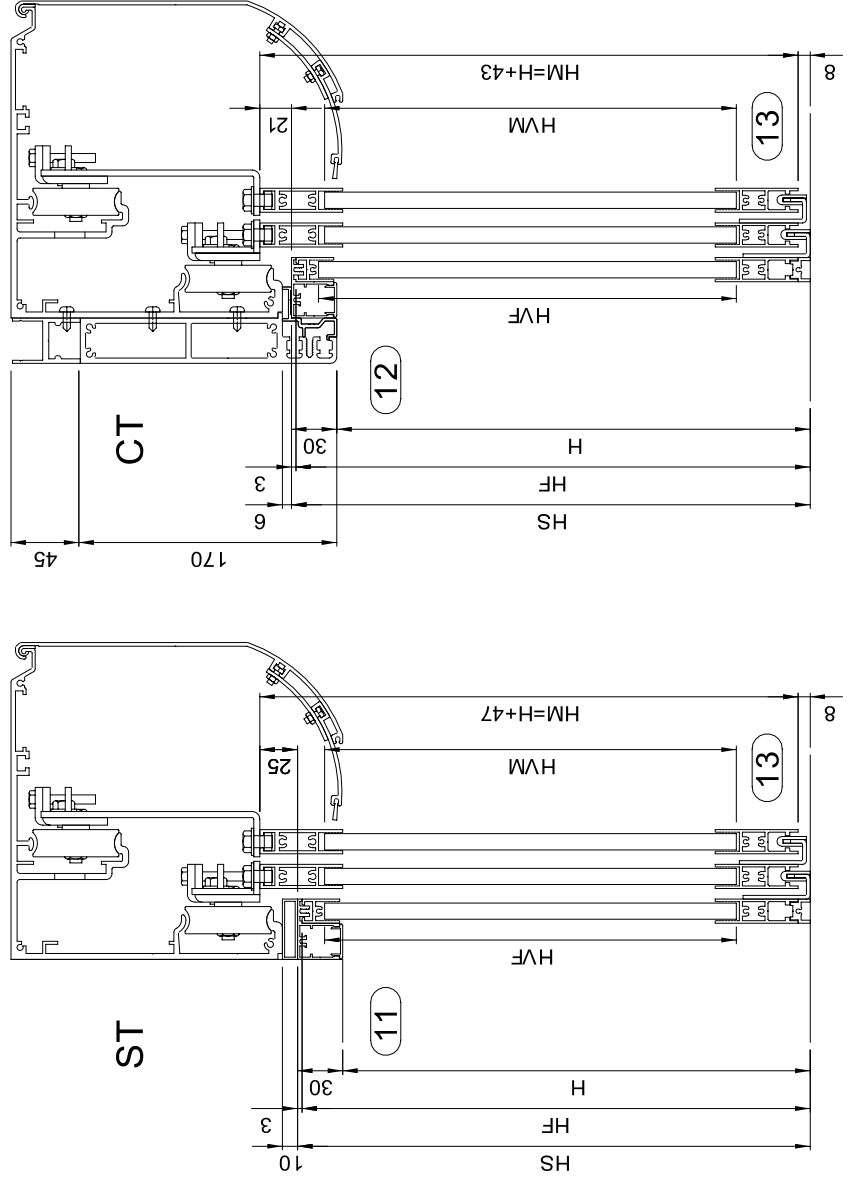
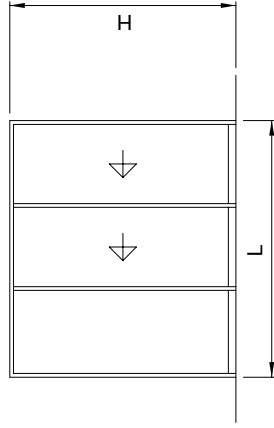
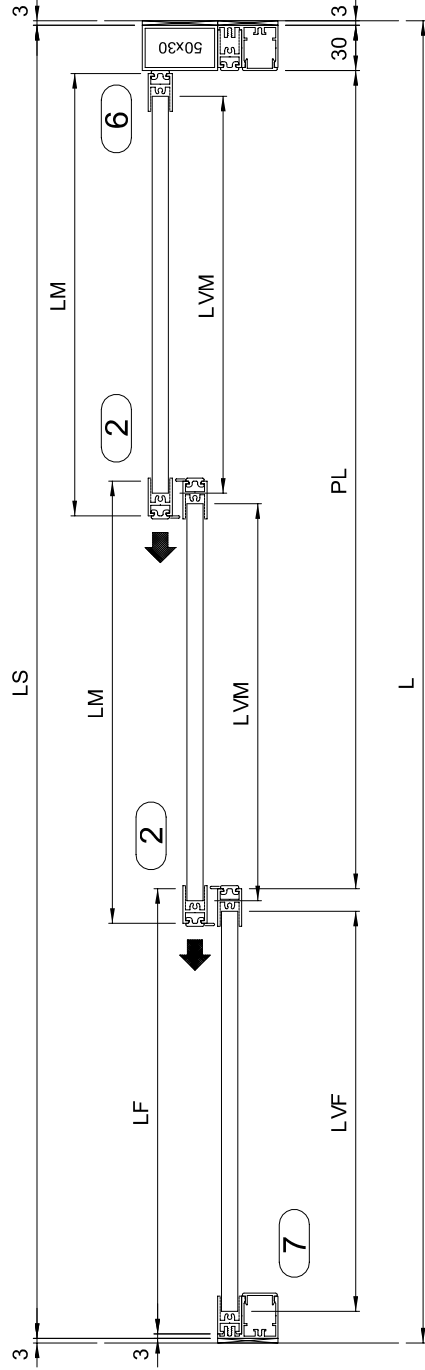
Telaio a muro - Wall frame-Chassis au mur Wandrahmen-Marco a pared					
Aut.	Sigla	N. Pz.	Regola	Taglio	
BIS T	ST	401015	1 LS	—	—
	CT	2097	1 L-15	—	—
		2458	1 L-15	—	—
		2086	1 L-15	—	—
	K2097M	1			
	1525	1	LS	↘	↘
		2	HS	↘	↘
	P598	1	LS-57	—	—
		2	HS-31	—	—
	1523	1	PL+2	—	—
		1	HS-3	—	—
	1526A	1	PL	—	—
		1	HS-28	—	—
	K1525	1			
	∅50x30	1	HS	—	—

Rif.	Regola
L	BIS T
H	
PL	*
LS	L+60
HS	H+30
LM	(PL-16)/2+30
ST	H+47
HM	H+43
CT	
LF	LS-PL-33
HF	H+27
LVM	LM-30
HVM	HM-84
LVF	LF-30
HVF	HF-64

* PL=[(L-19)/3x2]+16 : LVM=LVF

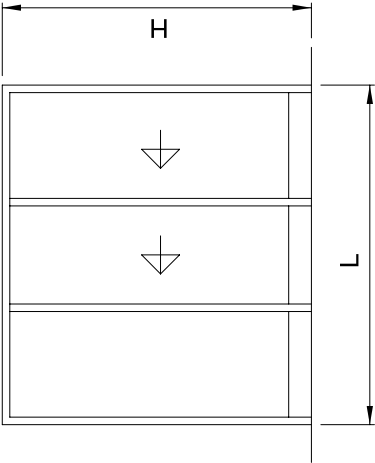
	Sigla	N. Pz.	Regola	Taglio
Anta mobile-Mobile door leaf Vantail mobile-Fahrlügel Hoja movi	1523	4	Hm-10	—
	R875	2	LM-50	—
	1522	2	Lm-50	—
	1526A	4	Hm-10	—
	KAM16	2		
	KAMT16	2		
Anta fissa-Fixed door leaf Vantail dormant-Seitenfell Hoja fija	1523	1	HF	—
		1	HF-8	—
		1	LF-50	—
	1522	1	LF-50	—
	1524	1	LF-25	—
	1526A	1	HF-28	—
	KAF16	1		

Su muro - On wall - Au mur
An der Wand - En pared



Rif.	Regola
L	
H	
PL	$PL = [(L-85)/3 \times 2] + 16$: $LVM = LVF$
LS	L-6
HS	H+30
LM	$(PL-16)/2 + 30$
HM	ST CT
LF	LS-PL-33
HF	H+27
LVM	LM-30
HVM	HM-84
LVF	LF-30
HVF	HF-64

In luce - Within doorway - En tunnel
Im lichten Durchgang - En luz



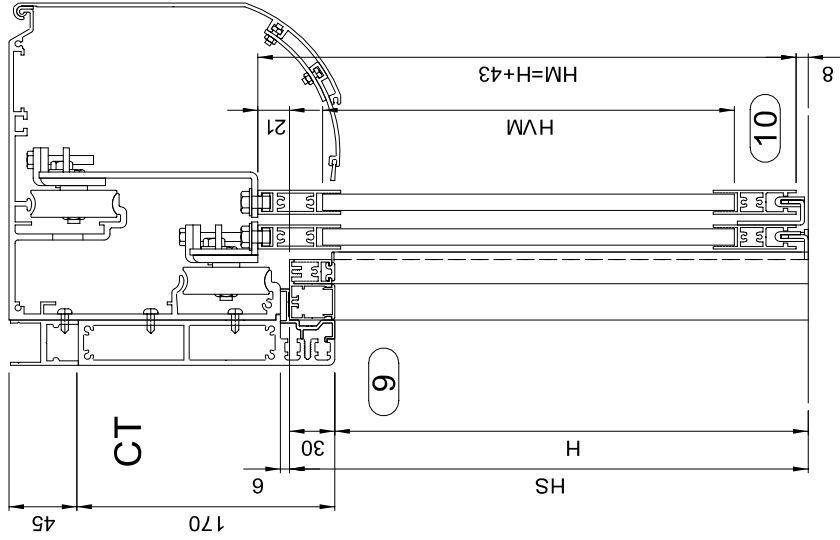
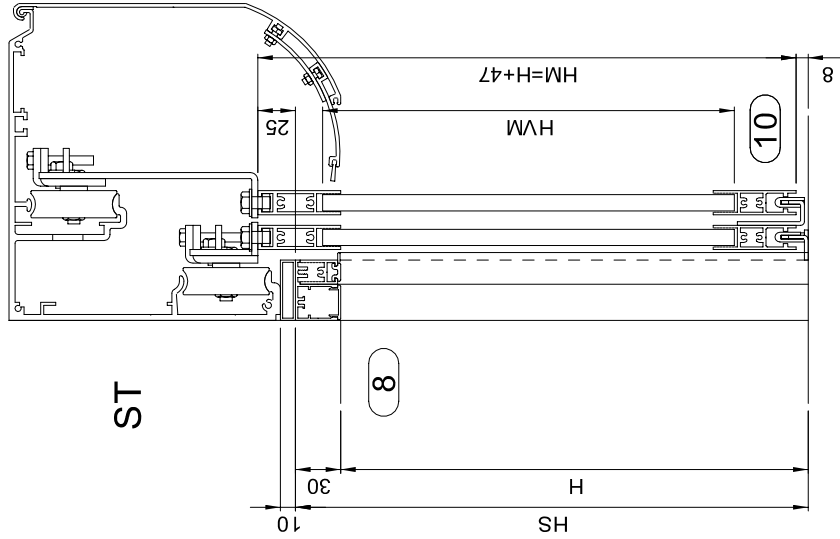
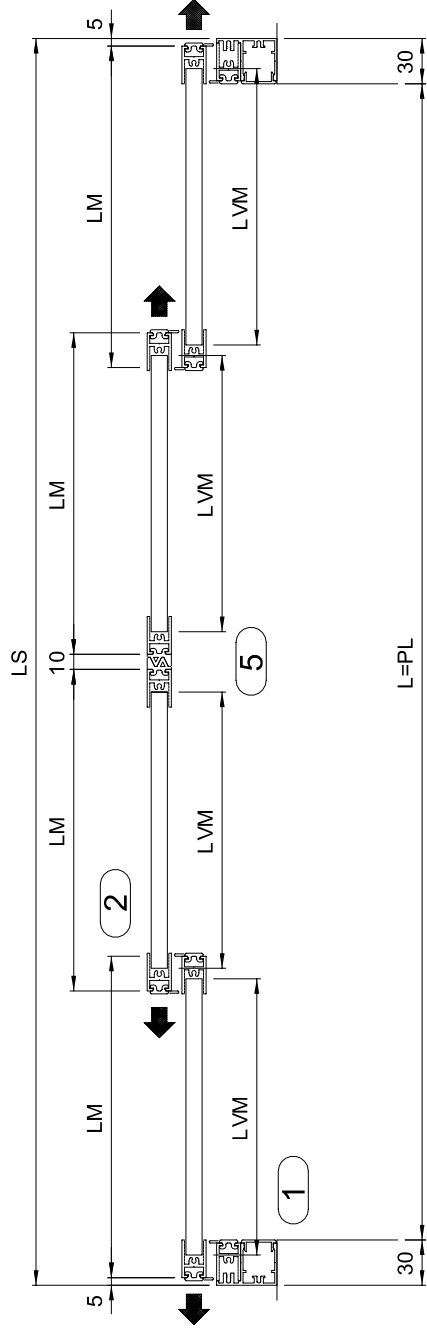
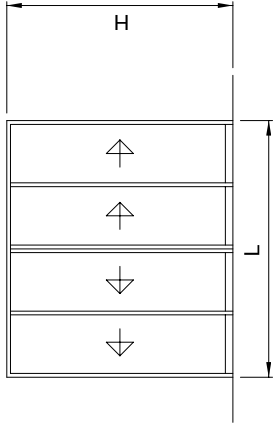
Telaio a muro - Wall frame-Chassis au mur Wandrahmen-Marco a pared					
Aut.	Sigla	N. Pz.	Regola	Taglio	
BIS T	ST	401015	1	LS	┌─┐
	CT	2097	1	L-15	┌─┐
		2458	1	L-15	┌─┐
		2086	1	L-15	┌─┐
	K2097L	1			┌─┐
	1525	1	LS	┌─┐	┌─┐
		2	HS	┌─┐	┌─┐
	P598	1	LS-57	┌─┐	┌─┐
		2	HS-31	┌─┐	┌─┐
	1523	1	PL+2	┌─┐	┌─┐
		1	HS-3	┌─┐	┌─┐
	1526A	1	PL	┌─┐	┌─┐
		1	HS-28	┌─┐	┌─┐
	K1525	1			┌─┐
	∅50x30	1	HS	┌─┐	┌─┐

Rif.	Regola
L	BIS T
H	
PL	*
LS	L-6
HS	H+30
LM	(PL-16)/2+30
ST	H+47
HM	H+43
CT	
LF	LS-PL-33
HF	H+27
LVM	LM-30
HVM	HM-84
LVF	LF-30
HVF	HF-64

* PL=[(L-85)/3x2]+16 : LVM=LVF

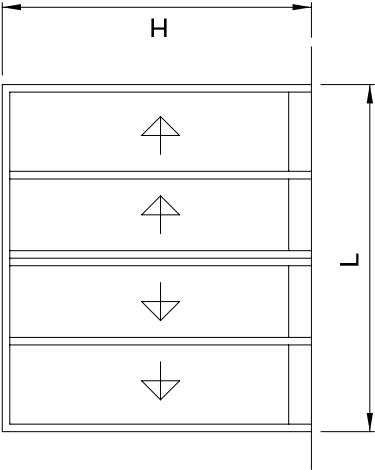
	Sigla	N. Pz.	Regola	Taglio
Anta mobile-Mobile door leaf Vantail mobile-Fahrlügel Hoja movi	1523	4	Hm-10	┌─┐
	R875	2	LM-50	┌─┐
	1522	2	Lm-50	┌─┐
	1526A	4	Hm-10	┌─┐
	KAM16	2		┌─┐
	KAMT16	2		┌─┐
Anta fissa-Fixed door leaf Vantail dormant-Seitentell Hoja fija	1523	1	HF	┌─┐
		1	HF-8	┌─┐
		1	LF-50	┌─┐
	1522	1	LF-50	┌─┐
	1524	1	LF-25	┌─┐
	1526A	1	HF-28	┌─┐
	KAF16	1		┌─┐
				┌─┐
				┌─┐
				┌─┐

In luce - Within doorway - En tunnel
Im lichten Durchgang - En luz



Rif.	Regola
L	L
H	
PL	
LS	
HS	L+60
LM	H+30
HM	(PL-34)/4+30
LVM	ST
HVM	CT
	LM-30
	HM-84

Su muro - On wall - Au mur
An der Wand - En pared

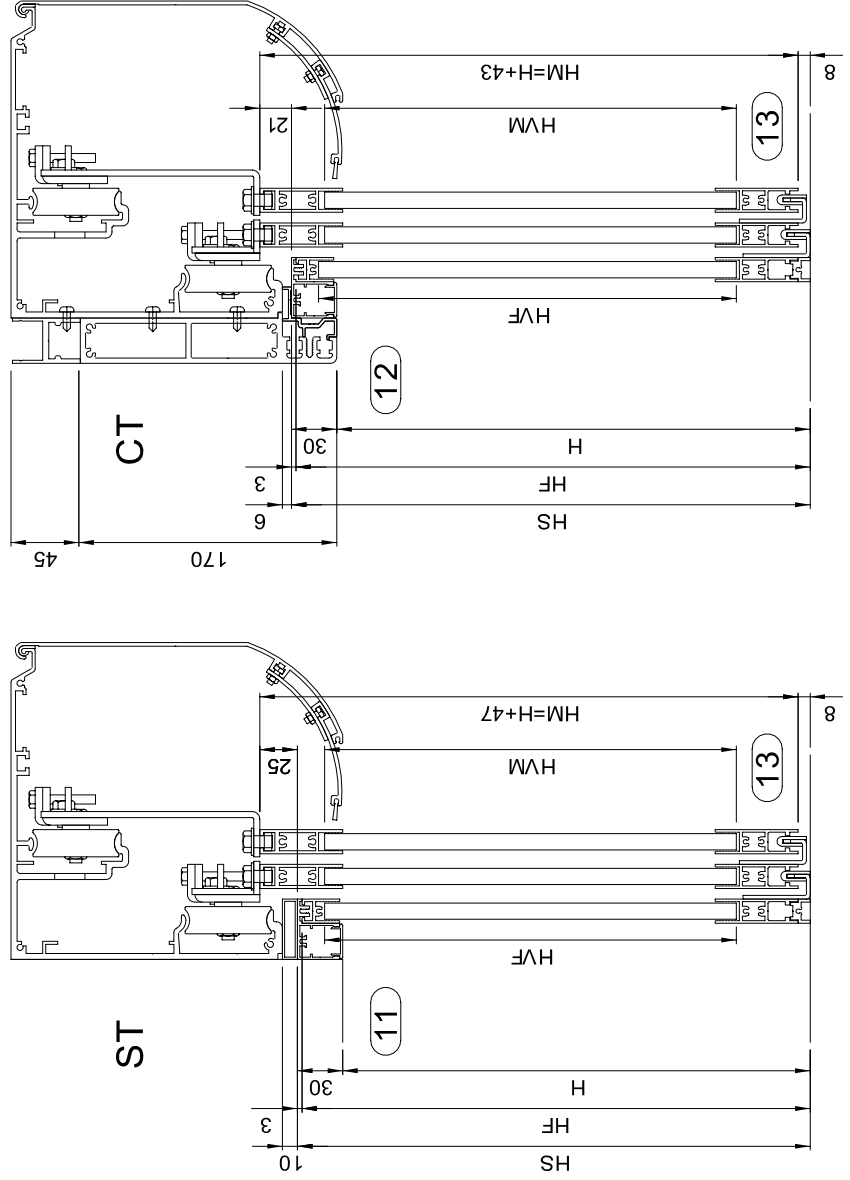
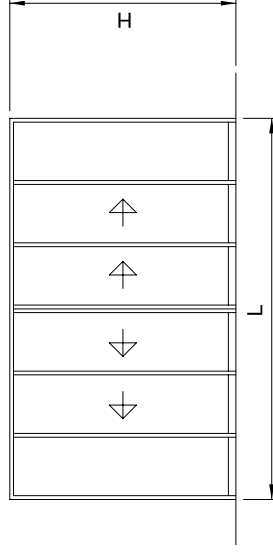
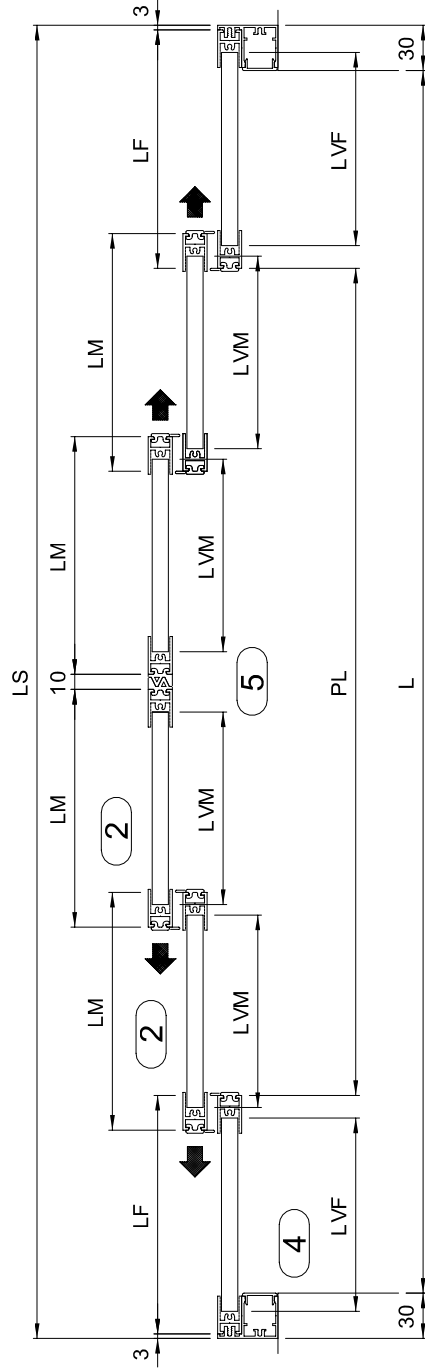


Rif.	Regola
L	BIS T
H	
PL	L
LS	L+60
HS	H+30
LM	(PL-34)/4+30
ST	H+47
HM	H+43
CT	
LVM	LM-30
HVM	HM-84

Telaio a muro - Wall frame-Chassis au mur Wandrahmen-Marco a pared				
Aut.	Sigla	N. Pz.	Regola	Taglio
BIS T	ST	1	LS	┌
	2097	1	L-15	┌
	2458	1	L-15	┌
	2086	1	L-15	┌
CT	K2097M	1		┌
	1525	1	LS	┌
		2	HS	┌
	P598	1	LS-57	┌
		2	HS-31	┌
	1523	1	PL+4	┌
		2	HS-3	┌
	1526A	1	PL	┌
		2	HS-28	┌
	K1525	1		┌

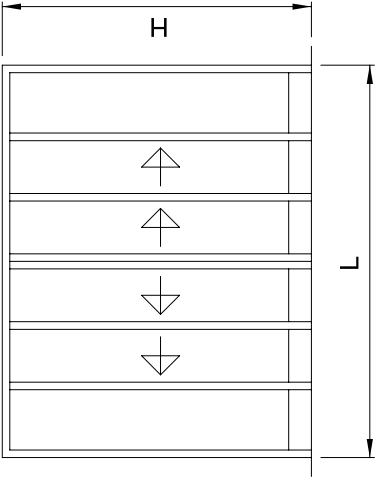
Anta mobile-Mobile door leaf Vantail mobile-Fahrlügel Højå movill	Sigla	N. Pz.	Regola	Taglio
	1523	8	HM-10	┌
	R875	4	LM-50	┌
	1522	4	LM-50	┌
	1526A	6	HM-10	┌
	1526B	2	HM-10	┌
	KAM16	4		┌
	KAMC16	2		┌
	KAMT16	2		┌
				┌

Su muro - On wall - Au mur
An der Wand - En pared



Rif.	Regola
L	
H	
PL	$PL = [(L-44)/(3 \times 2)] + 38 : LVM = LVF$
LS	L+60
HS	H+30
LM	(PL-38)/4+30
HM	ST CT
LF	(LS-PL)/2-3
HF	H+27
LVM	LM-30
HVM	HM-84
LVF	LF-30
HVF	HF-64

Su muro - On wall - Au mur
An der Wand - En pared



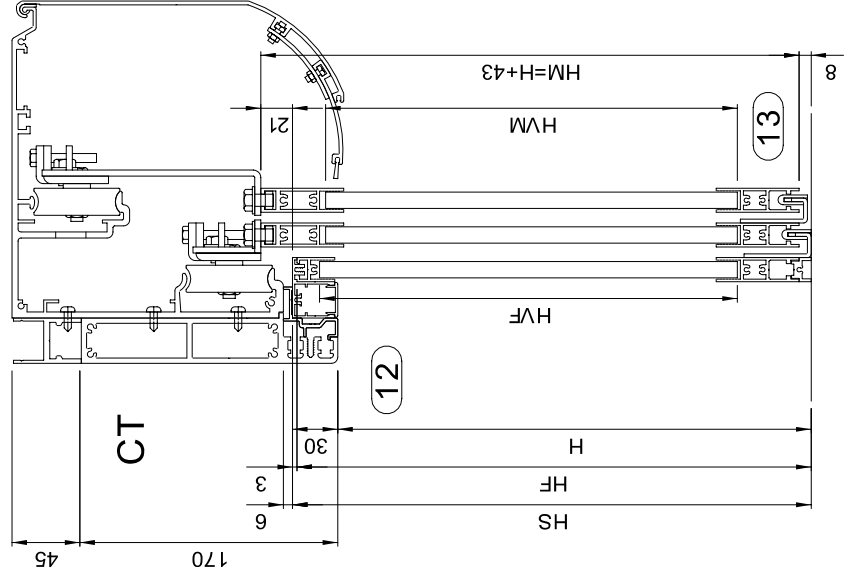
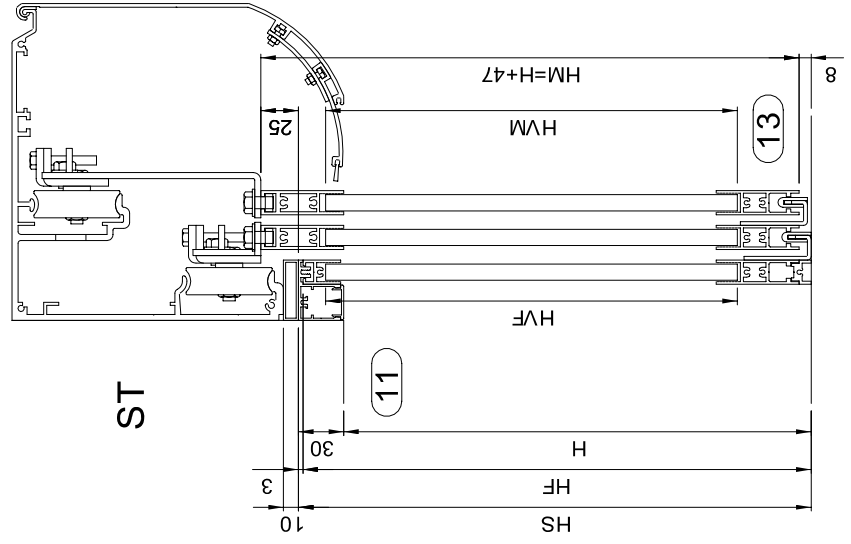
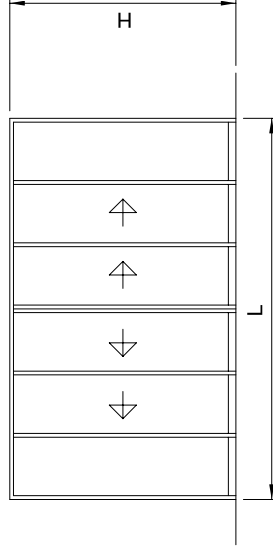
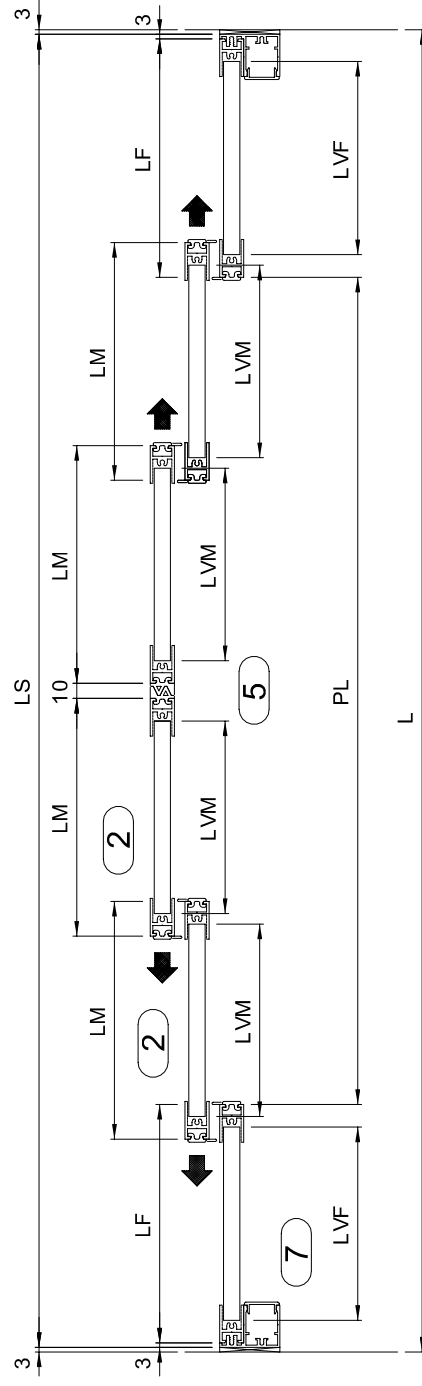
Rif.	Regola
L	BIS T
H	
PL	*
LS	L+60
HS	H+30
LM	(PL-38)/4+30
ST	H+47
HM	H+43
CT	
LF	(LS-PL)/2-3
HF	H+27
LVM	LM-30
HVM	HM-84
LVF	LF-30
HVF	HF-64

* PL=[(L-44)/3x2]+38 : LVM=LVF

Telaio a muro - Wall frame-Chassis au mur Wandrahmen-Marco a pared					
Aut.	Sigla	N. Pz.	Regola	Taglio	
BIS T	ST	1	LS	—	—
	2097	1	L-15	—	—
	2458	1	L-15	—	—
	CT	1	L-15	—	—
BIS T	2086	1	L-15	—	—
	K2097M	1			
	1525	1	LS	—	—
		2	HS	—	—
P598		1	LS-57	—	—
		2	HS-31	—	—
	1523	1	PL	—	—
	1526A	1	PL	—	—
K1525		1			

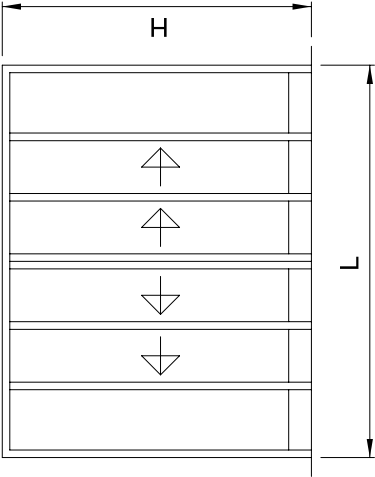
Anta mobile-Mobile door leaf Vantail mobile-Fahrlügel Hoja movil					
Sigla	N. Pz.	Regola	Taglio		
1523	8	HM-10	—	—	—
R875	4	LM-50	—	—	—
1522	4	LM-50	—	—	—
1526A	6	HM-10	—	—	—
1526B	2	HM-10	—	—	—
KAM16	4				
KAMT16	4				
Anta fissa-Fixed door leaf Vantail dormant-Seitenfell Hoja fija					
1523	2	HF	—	—	—
	2	HF-8	—	—	—
	2	LF-50	—	—	—
1522	2	LF-50	—	—	—
1524	2	LF-25	—	—	—
1526A	2	HF-28	—	—	—
KAF16	2				

Su muro - On wall - Au mur
An der Wand - En pared



Rif.	Regola
L	
H	
PL	$PL = [(L-110)/3 \times 2] + 38$: LVM=L VF
LS	L-6
HS	H+30
LM	$(PL-38)/4+30$
HM	ST H+47
	CT H+43
LF	$(LS-PL)/2-3$
HF	H+27
LVM	LM-30
HVM	HM-84
LVF	LF-30
HVF	HF-64

In luce - Within doorway - En tunnel
Im lichten Durchgang - En luz



Telaio a muro - Wall frame-Chassis au mur Wandrahmen-Marco a pared					
Aut.	Sigla	N. Pz.	Regola	Taglio	
BIS T	ST	401015	1 LS	1	—
	CT	2097	1 L-15	1	—
		2458	1 L-15	1	—
		2086	1 L-15	1	—
	K2097L	1			
	1525	1	LS		—
		2	HS		—
	P598	1	LS-57		—
		2	HS-31		—
	1523	1	PL		—
	1526A	1	PL		—
	K1525	1			

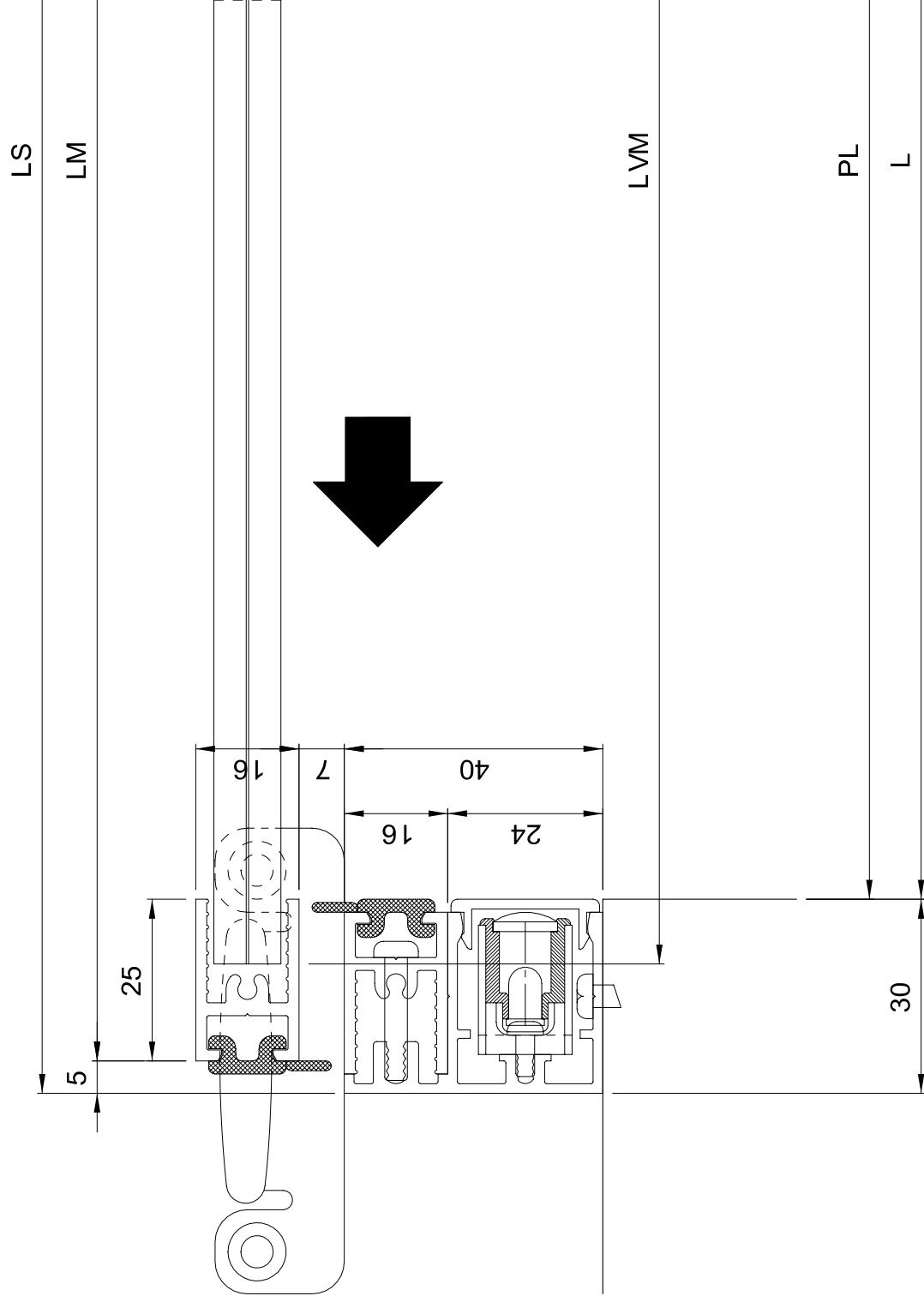
Rif.	Regola
L	BIS T
H	
PL	*
LS	L-6
HS	H+30
LM	(PL-38)/4+30
ST	H+47
HM	H+43
CT	
LF	(LS-PL)/2-3
HF	H+27
LVM	LM-30
HVM	HM-84
LVF	LF-30
HVF	HF-64

* PL=[(L-110)/3x2]+38 : L VM=LVF

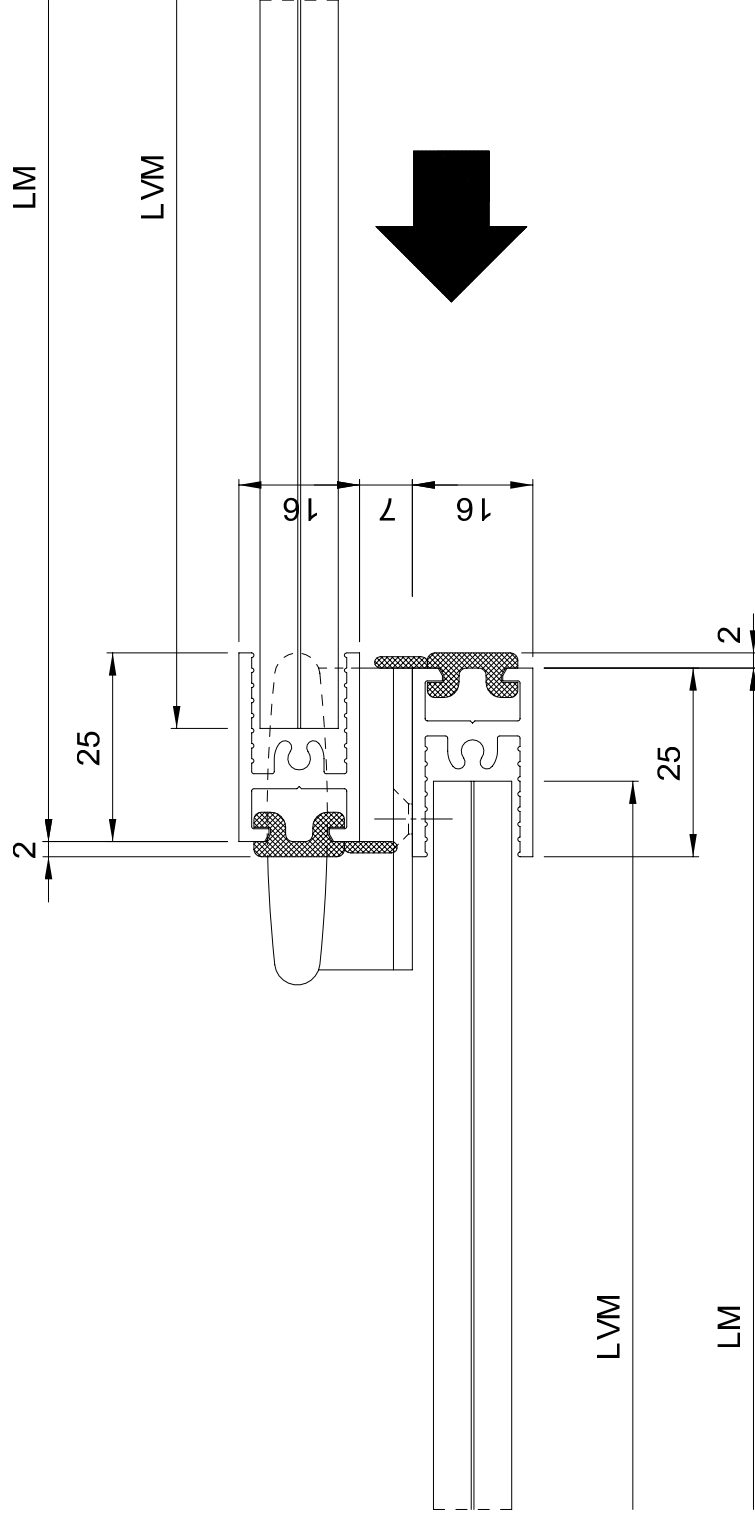
	Sigla	N. Pz.	Regola	Taglio
Anta mobile-Mobile door leaf Vantail mobile-Fahrlügel Hoja movi	1523	8	HM-10	—
	R875	4	LM-50	—
	1522	4	LM-50	—
	1526A	6	HM-10	—
	1526B	2	HM-10	—
	KAM16	4		
	KAMT16	4		
Anta fissa-Fixed door leaf Vantail dormant-Seitentell Hoja fija	1523	2	HF	—
		2	HF-8	—
		2	LF-50	—
	1522	2	LF-50	—
	1524	2	LF-25	—
	1526A	2	HF-28	—
	KAF16	2		

In luce - Within doorway - En tunnel
Im lichten Durchgang - En luz

1



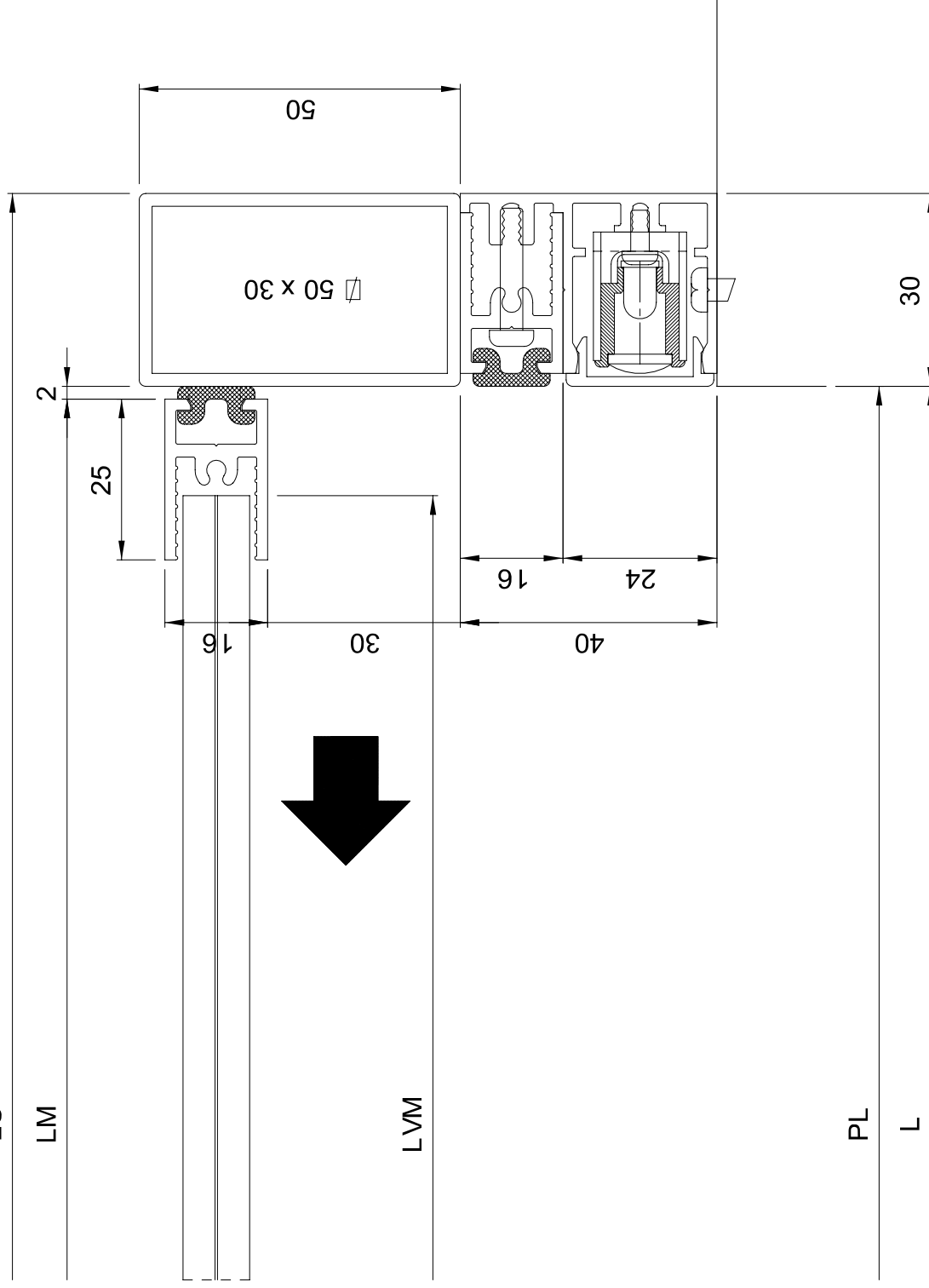
2



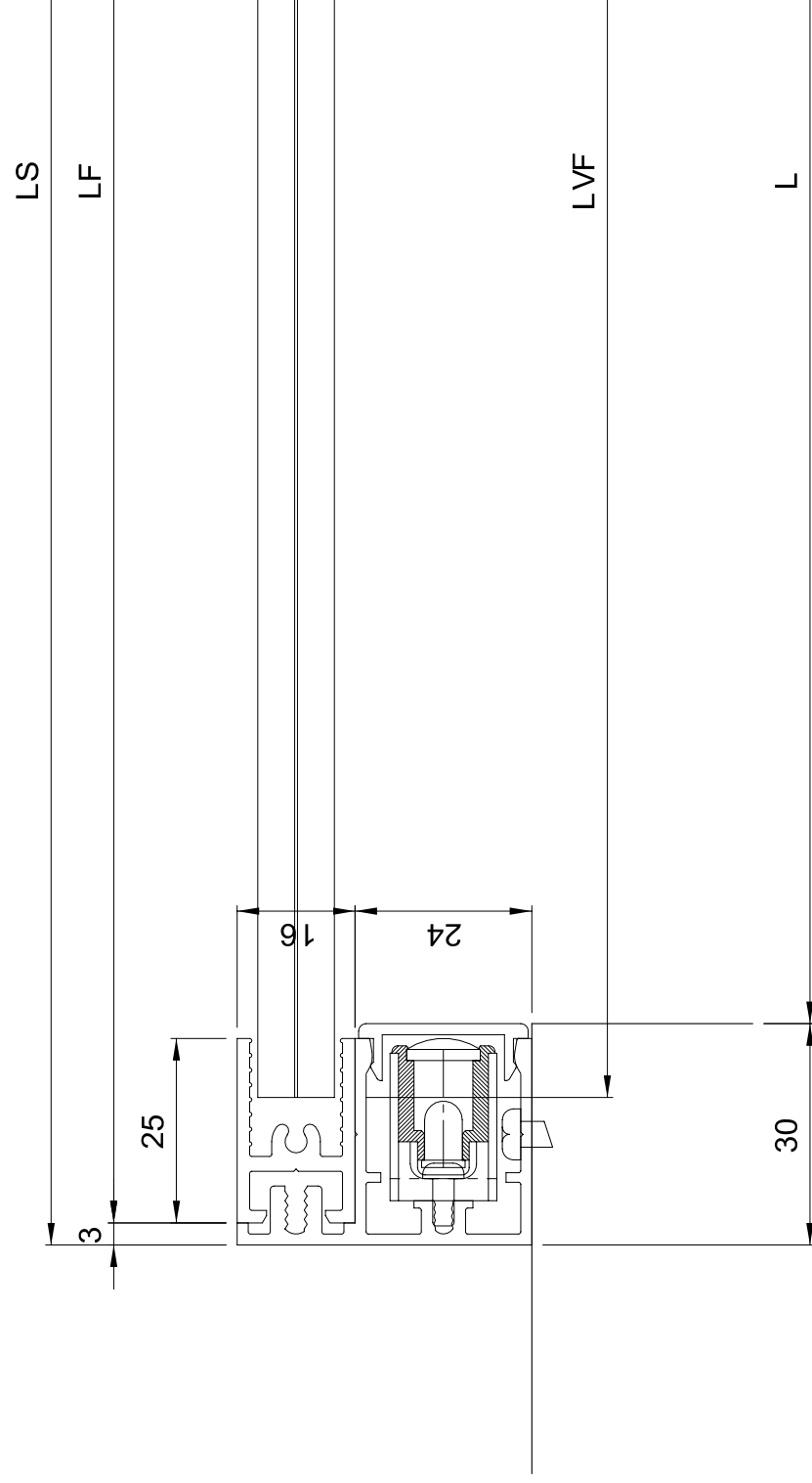
3

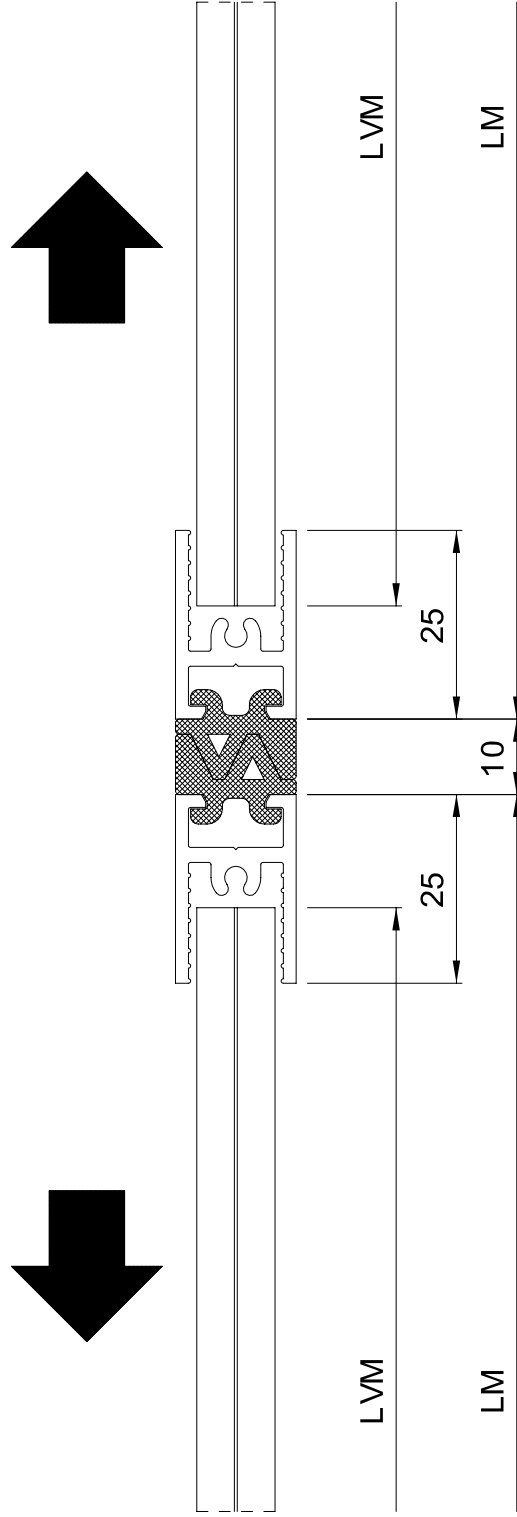
LS

LM

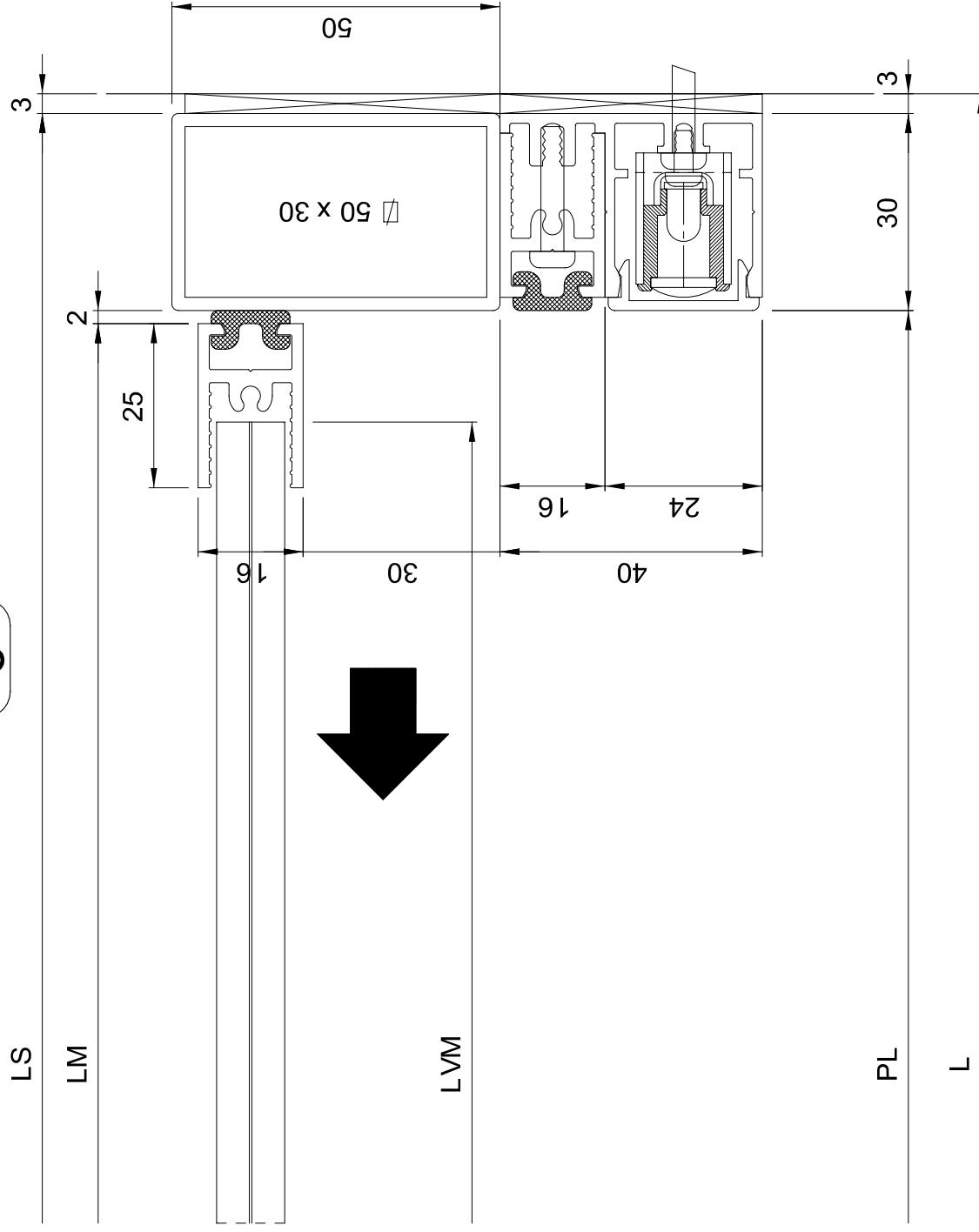


4

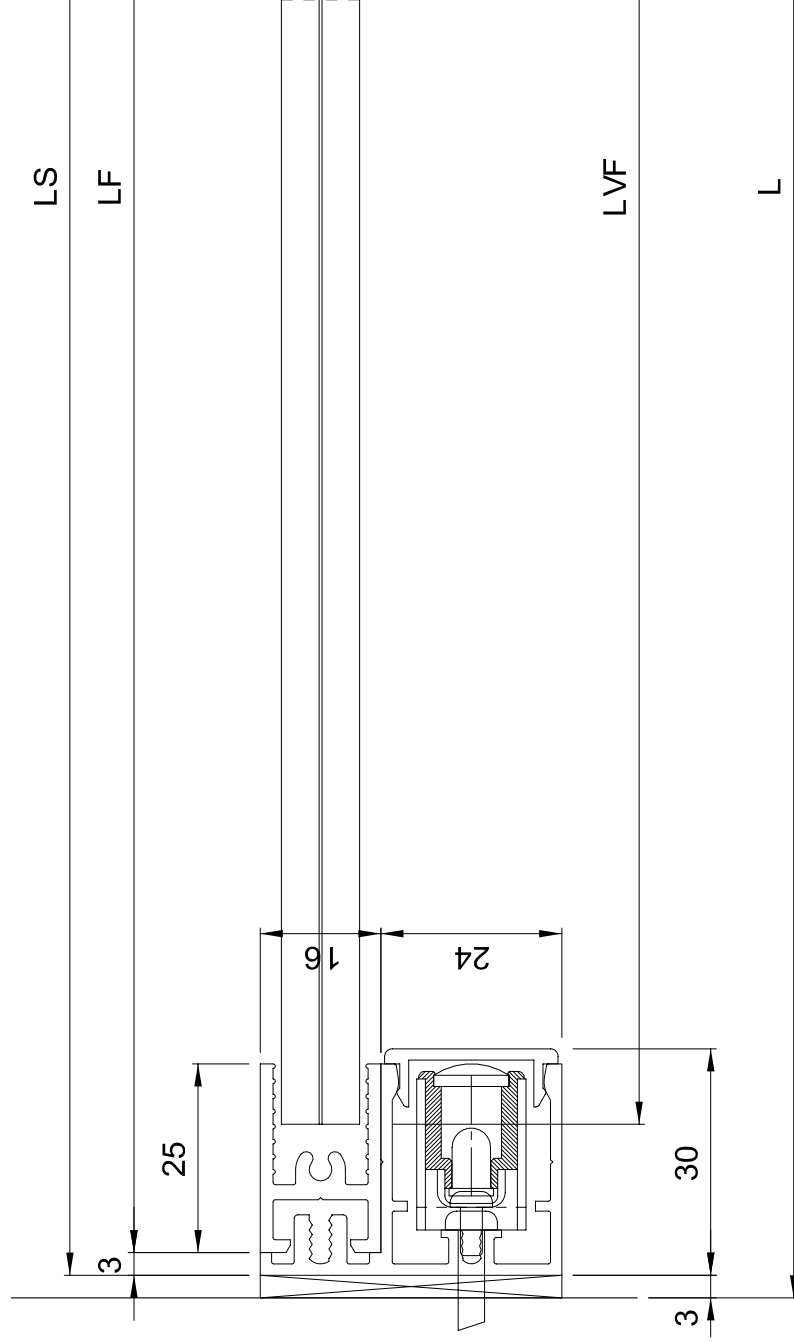




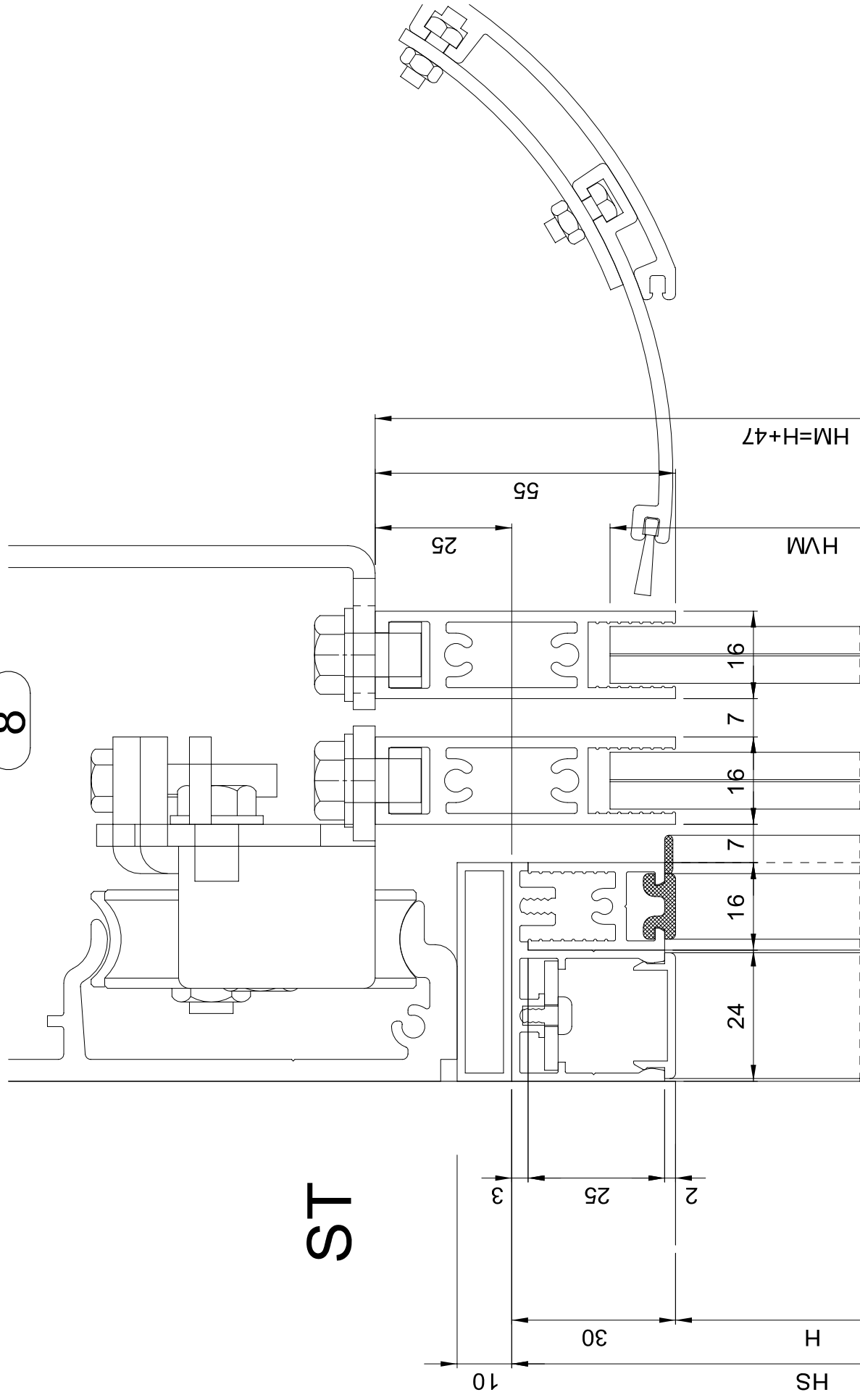
6



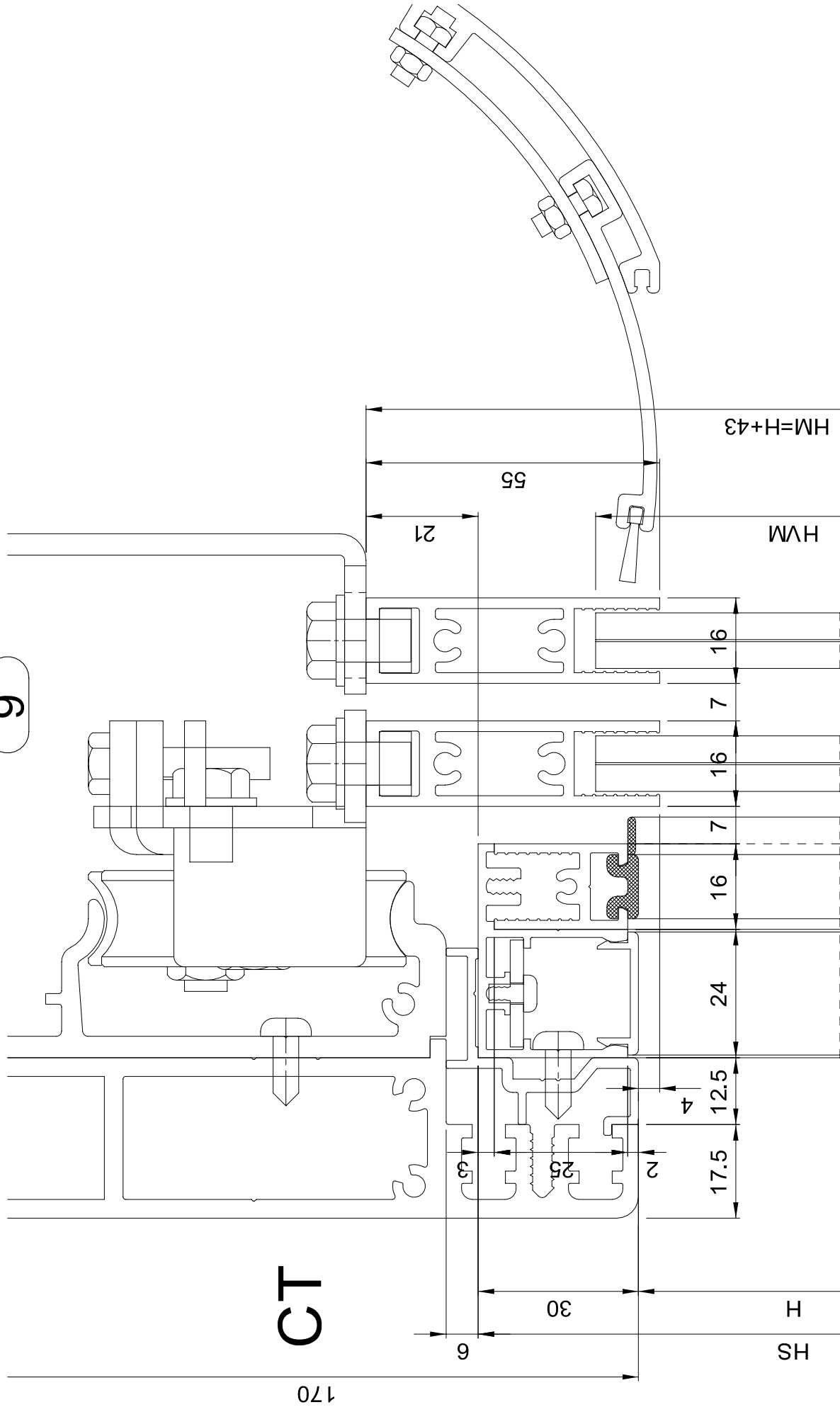
7

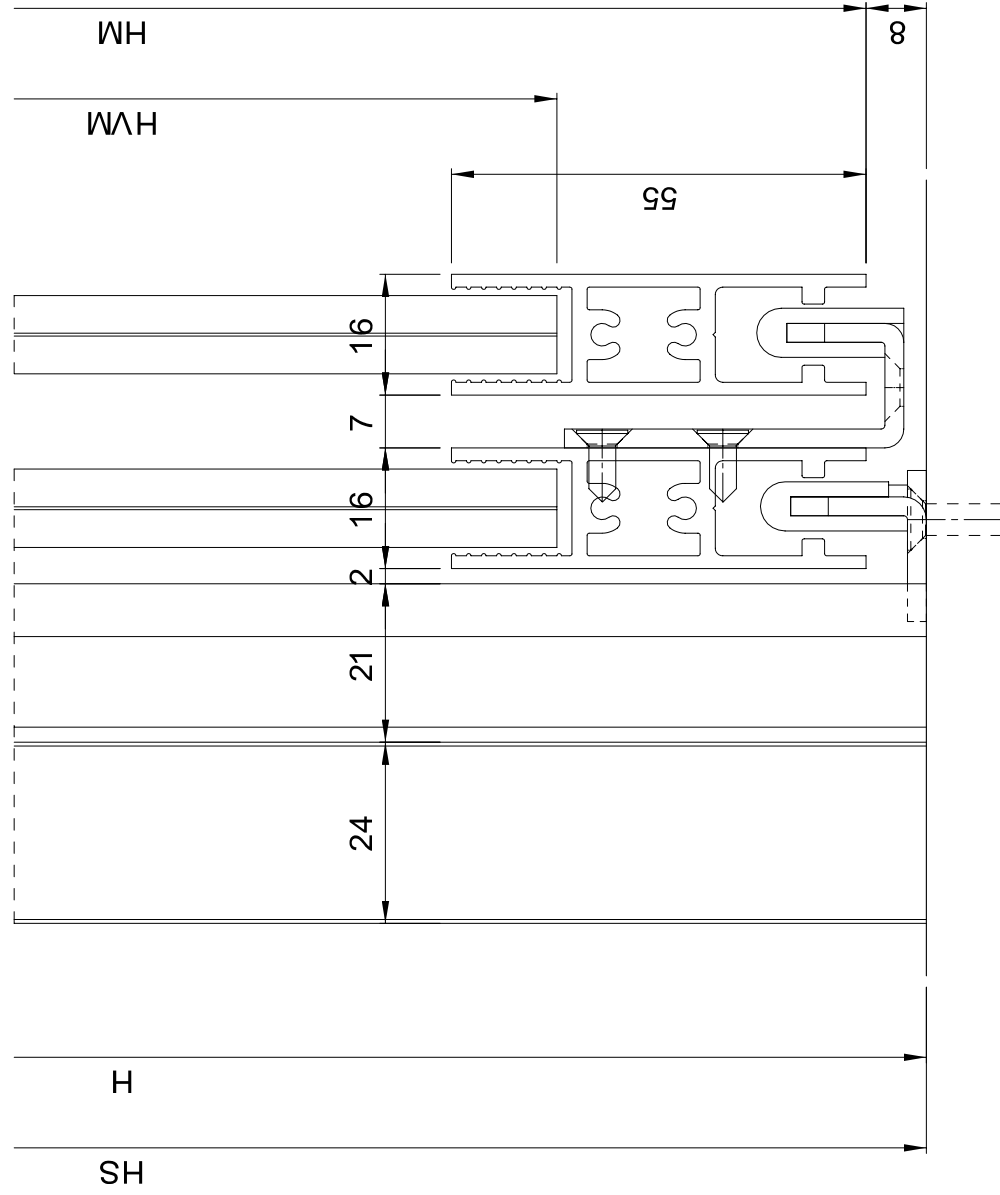


8

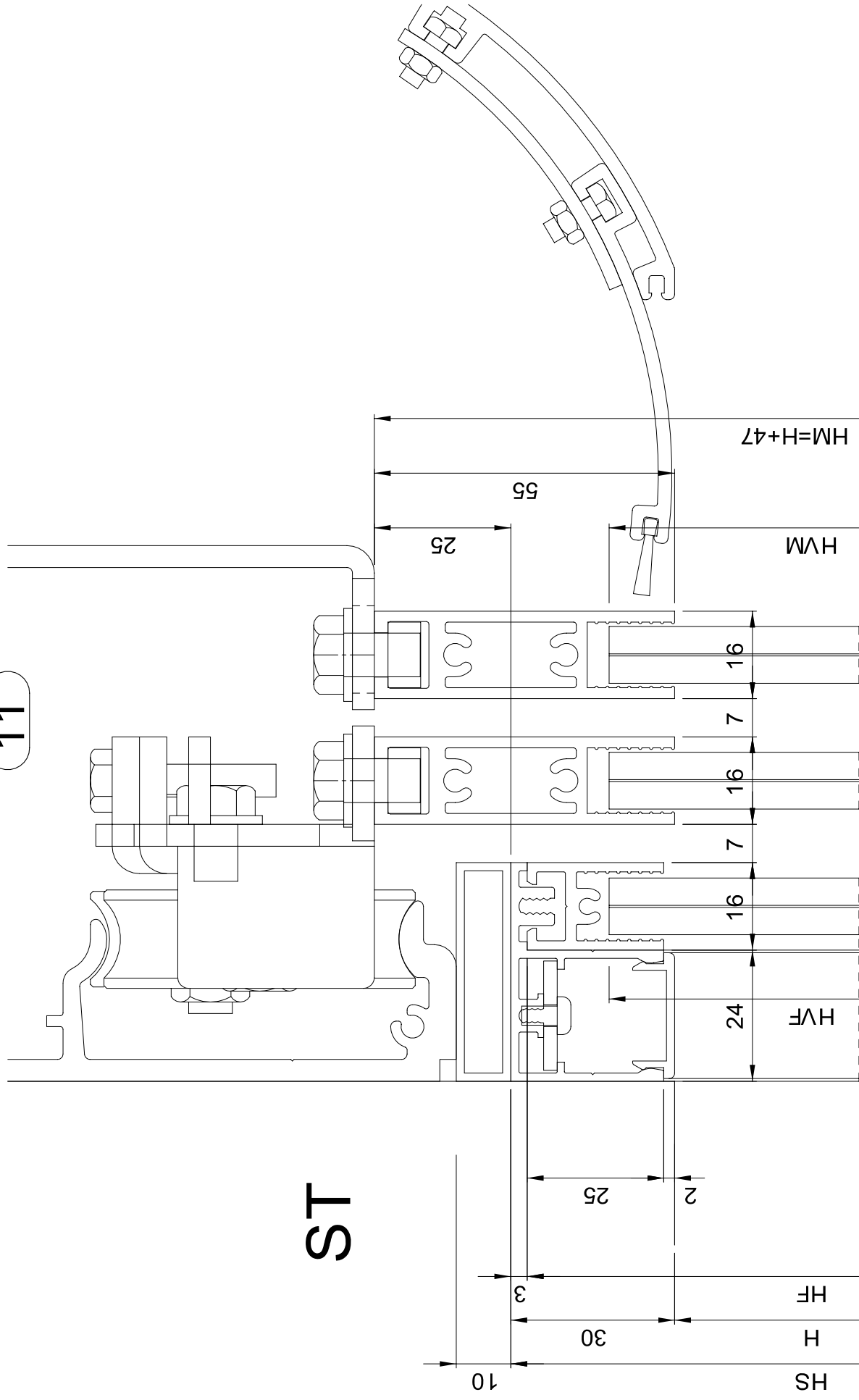


9

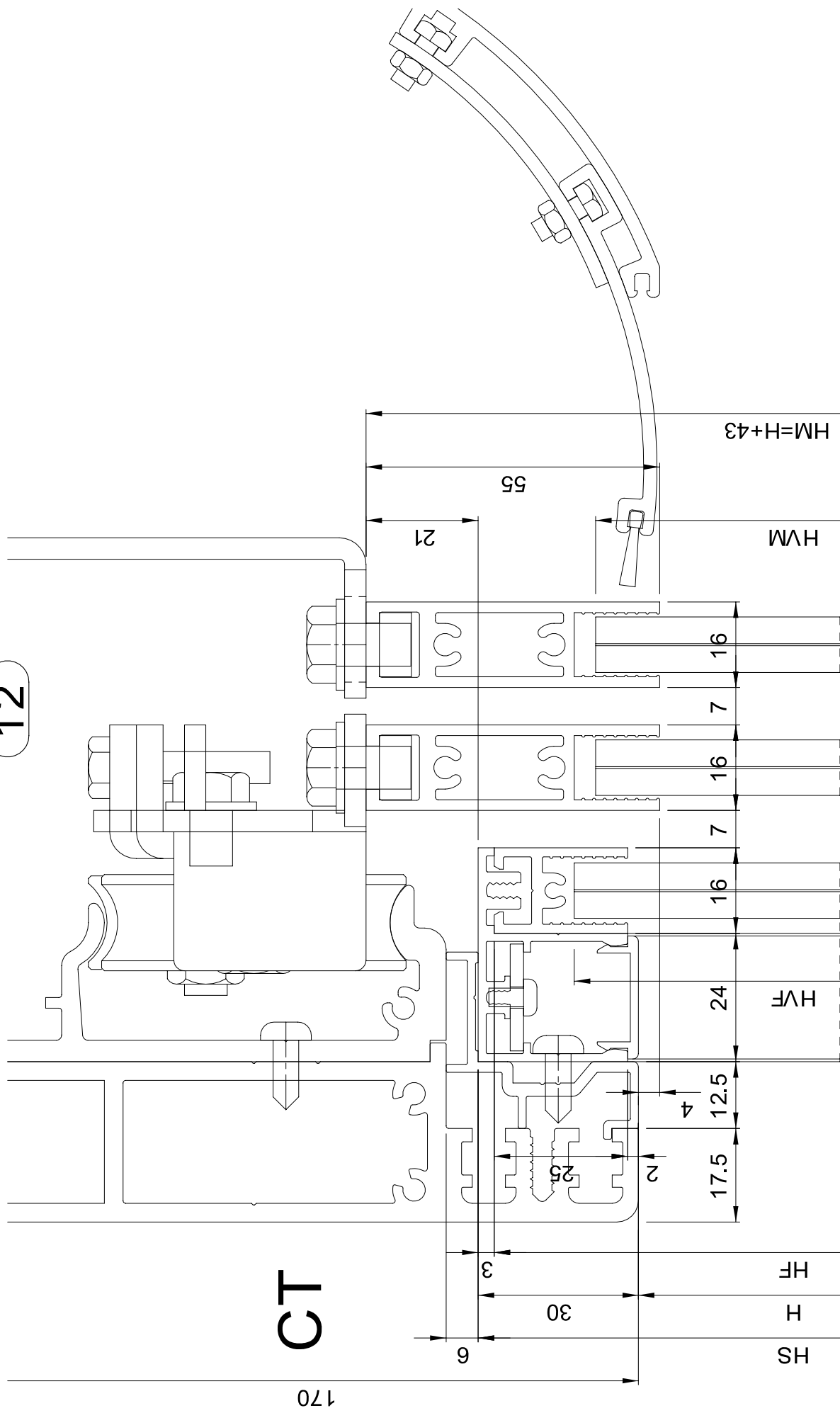


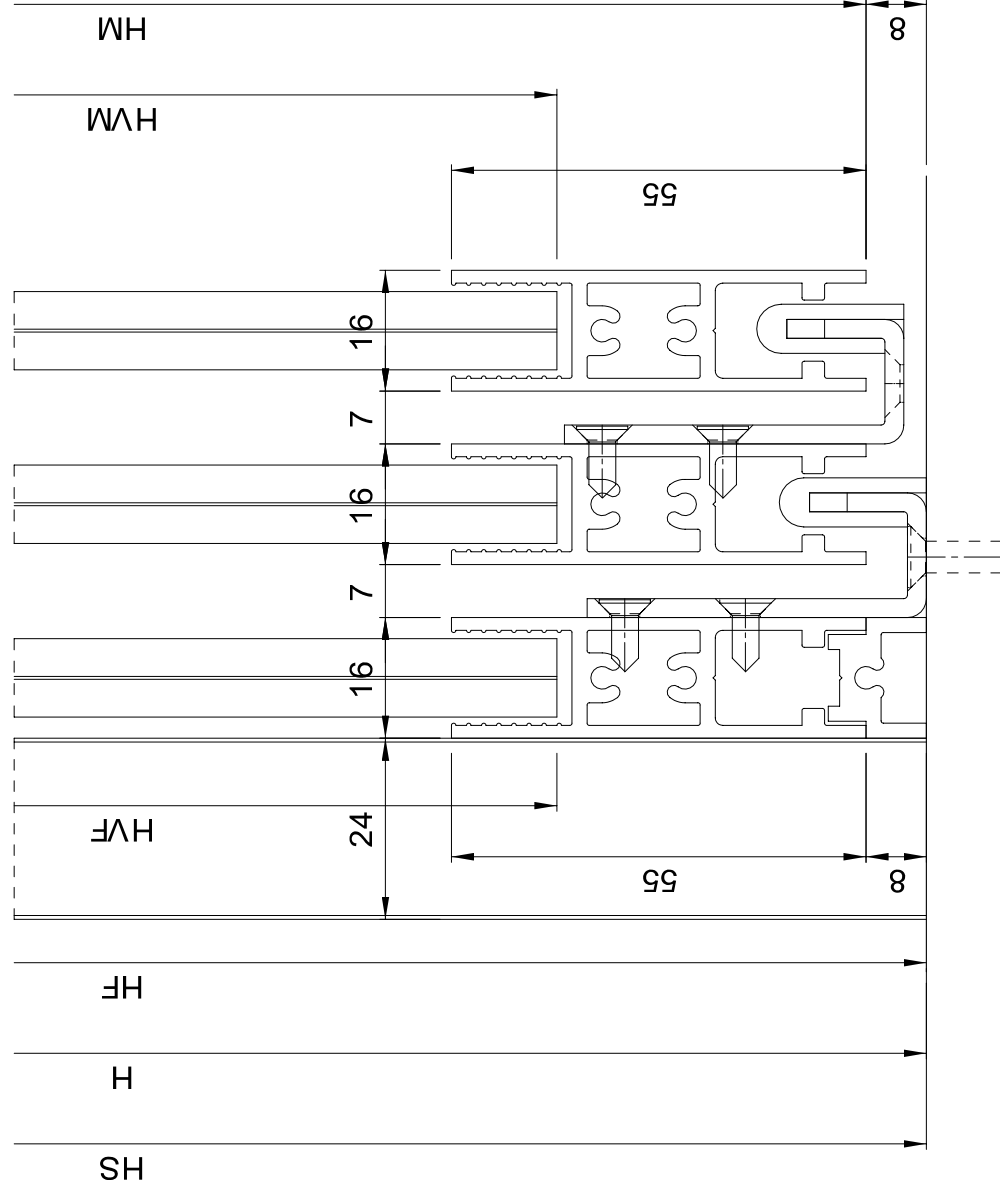


11

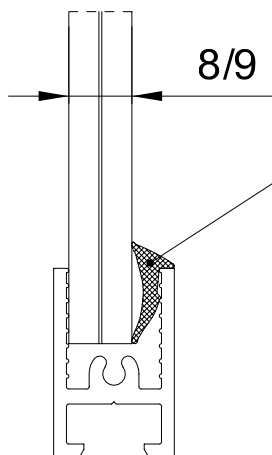


12

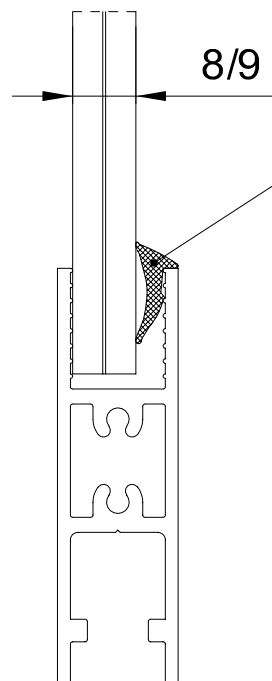




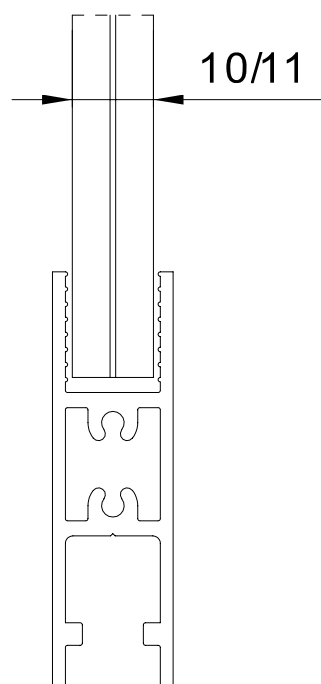
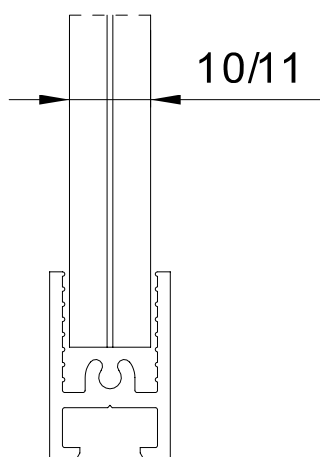
GUARNIZIONI CINGIVETRO / JOINTS FOR GLASSES
SCHEIBENDICHTUNGEN / JOINTS POUR VITRAGE
BURLETES FIJACION VIDRIOS



RGRT62100



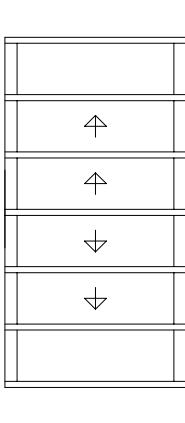
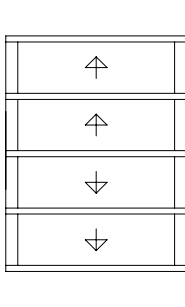
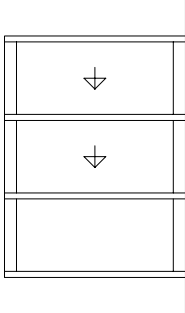
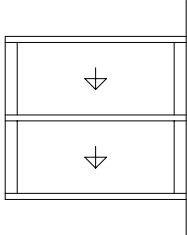
RGRT62100



TELAIO A MURO

Wall frame - Chassis au mur
Wandrahmen - Marco a pared

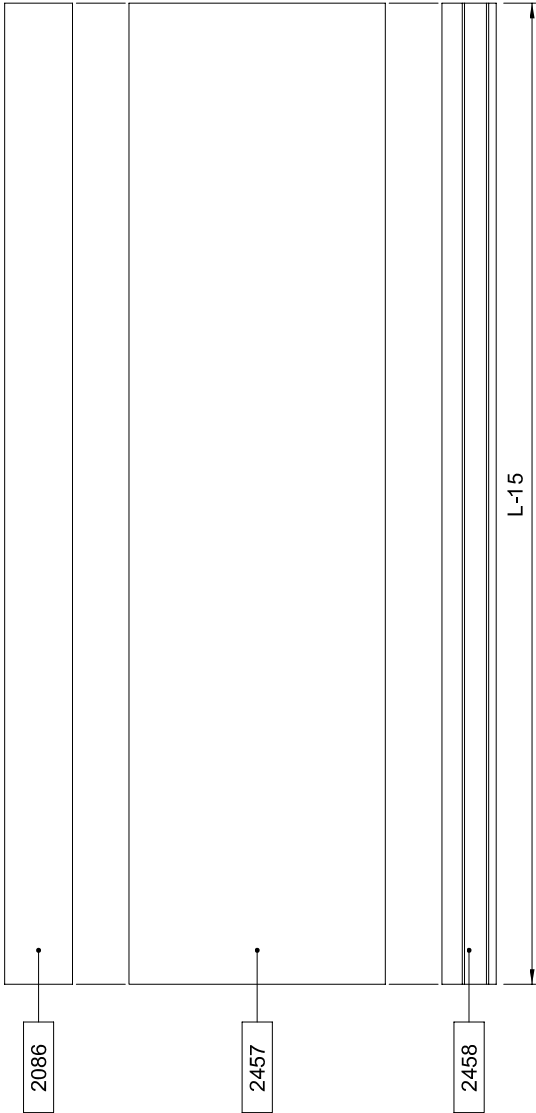
BIS T



ST



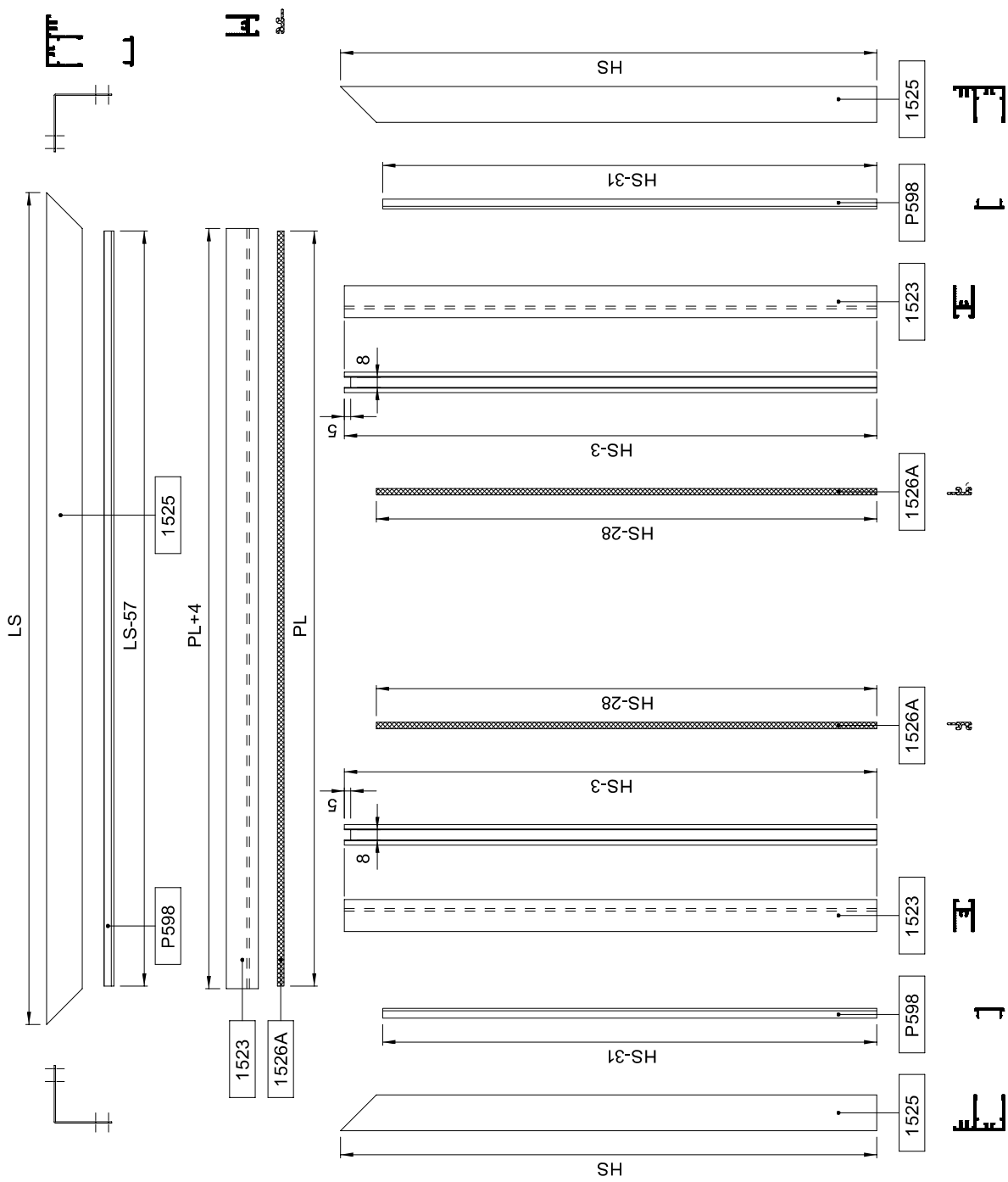
CT



TELAIO A MURO

Wall frame - Chassis au mur
Wandrahmen - Marco a pared

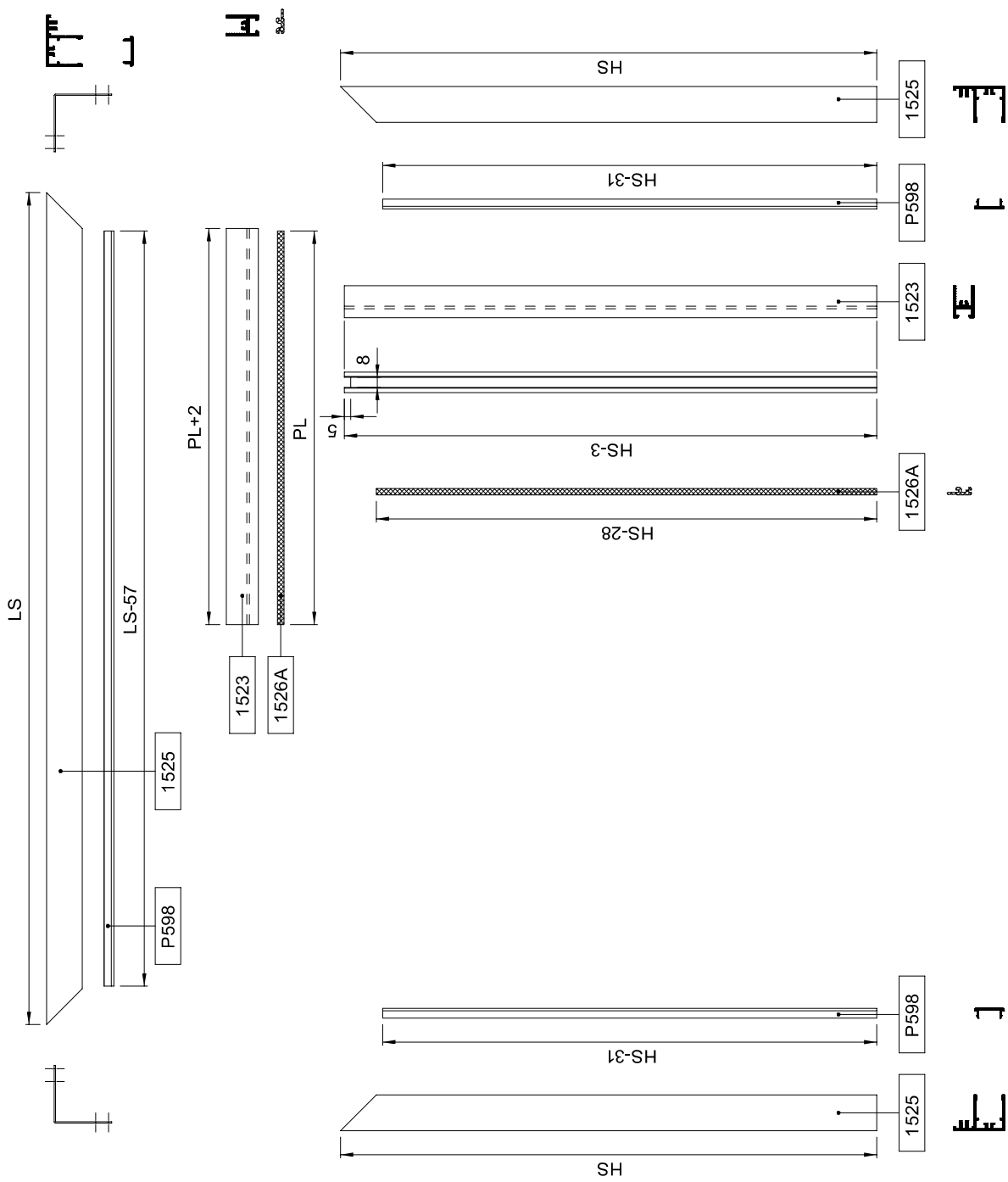
TAV.204/205/208



TELAIO A MURO

Wall frame - Chassis au mur
Wandrahmen - Marco a pared

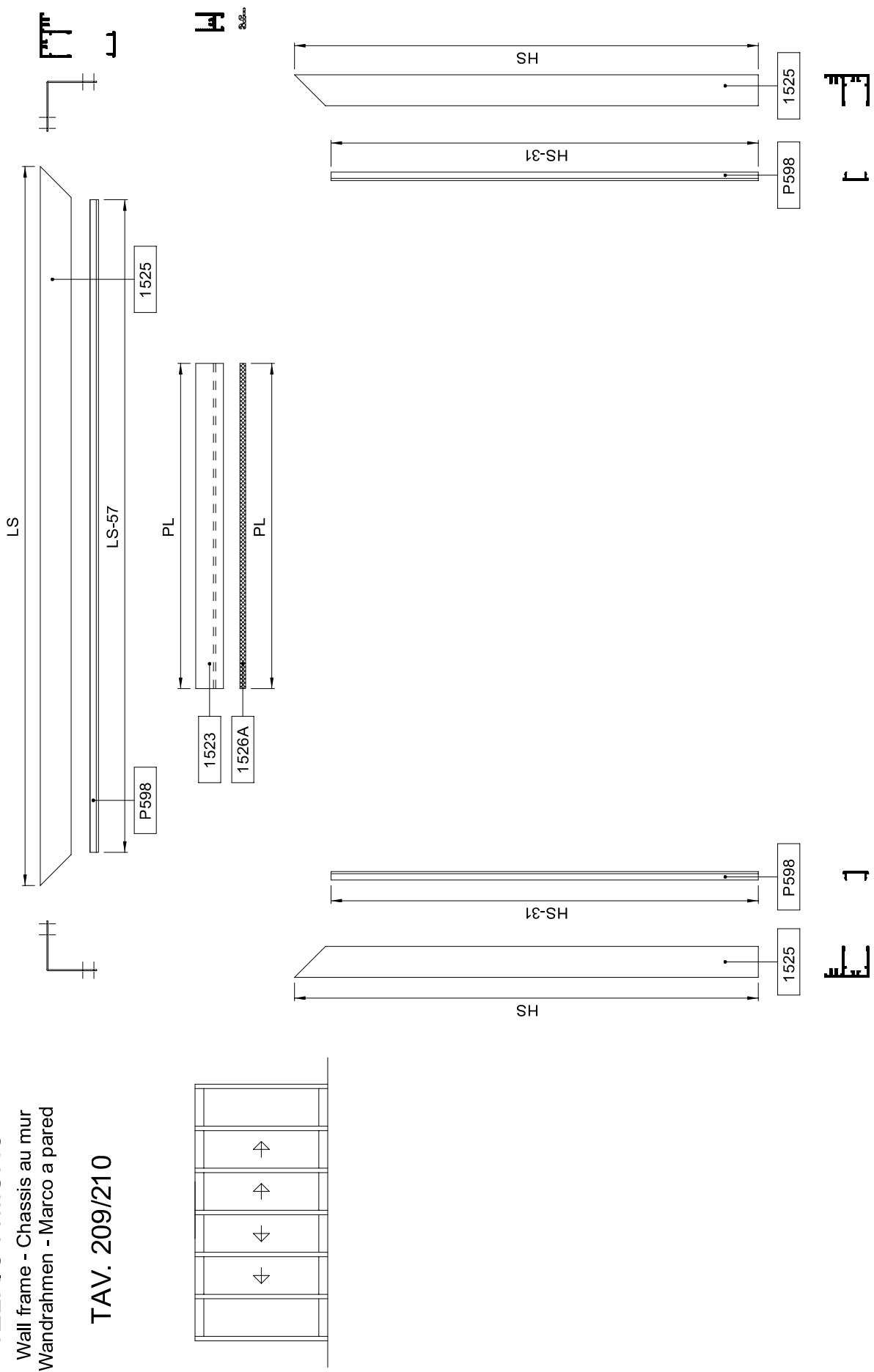
TAV. 206/207

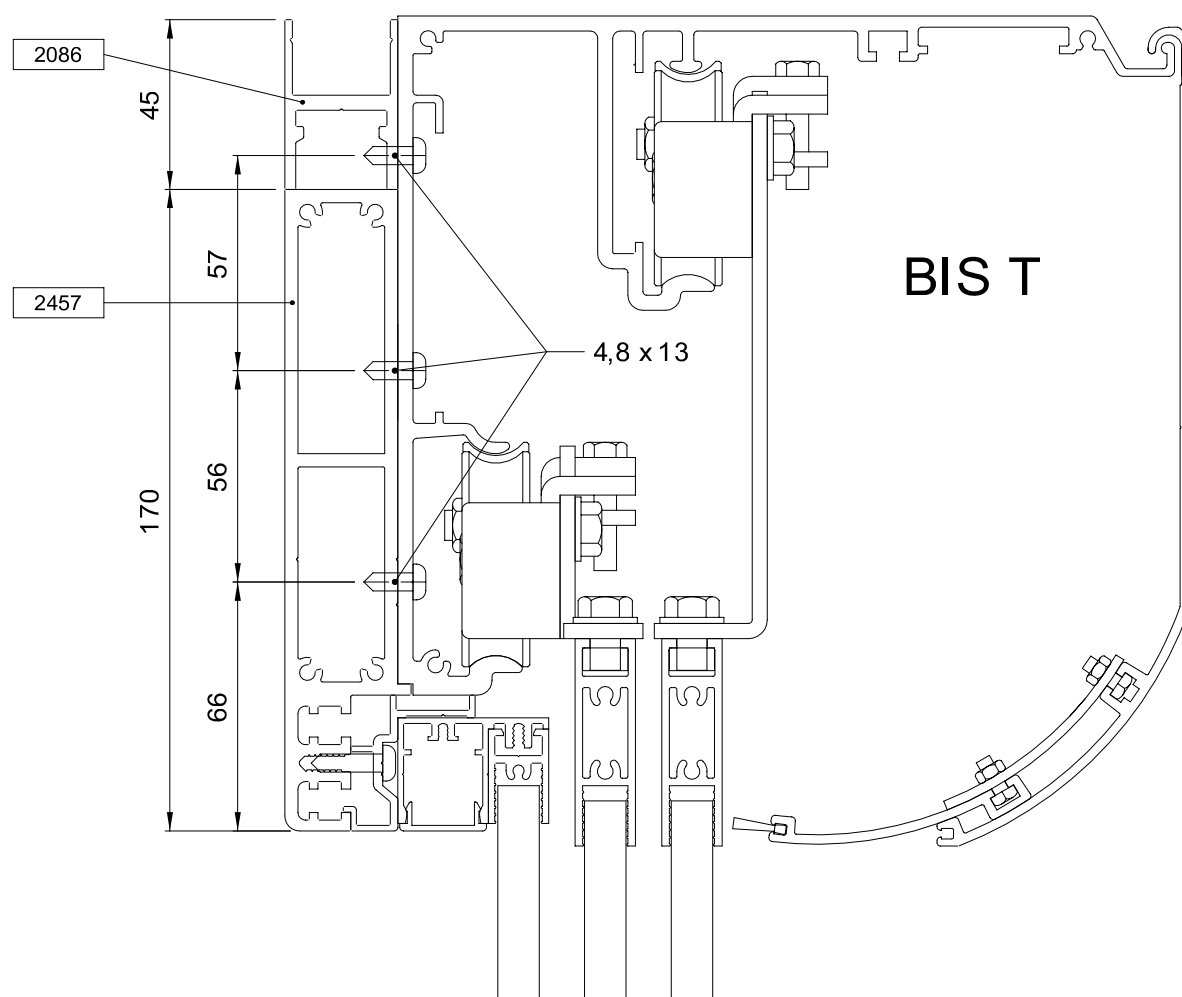


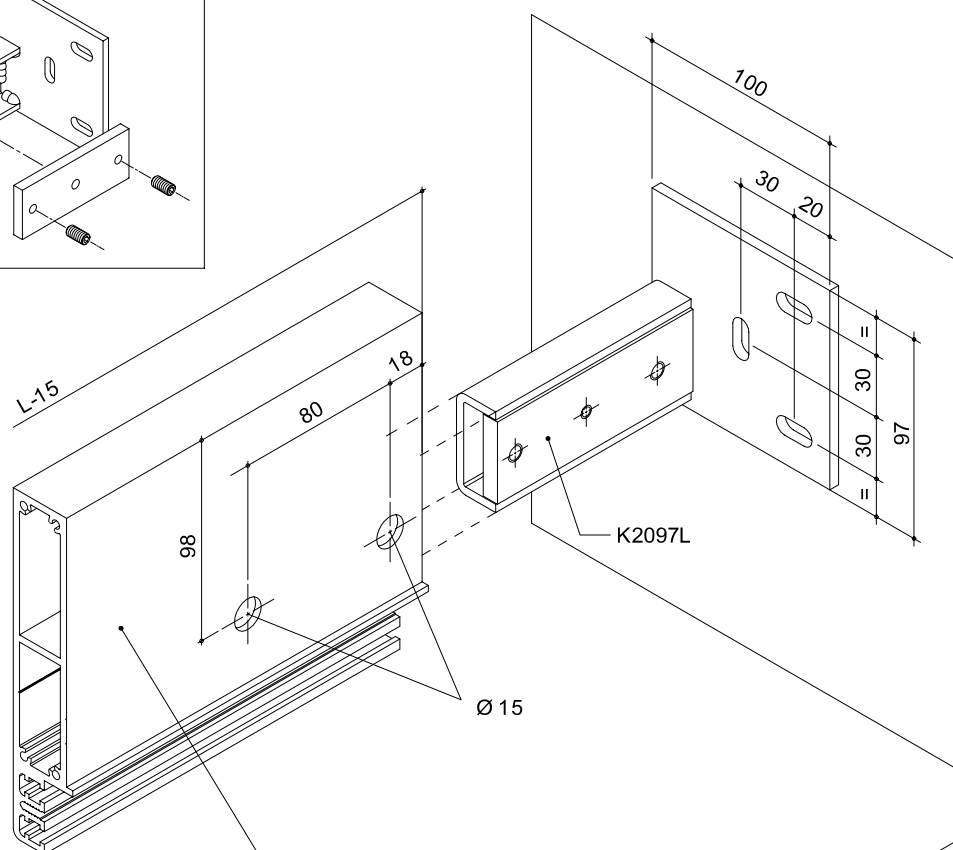
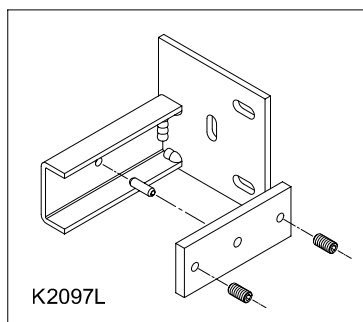
TELAIO A MURO

Wall frame - Chassis au mur
Wandrahmen - Marco a pared

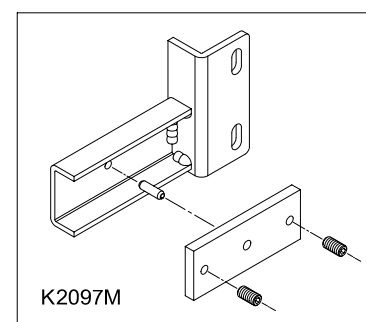
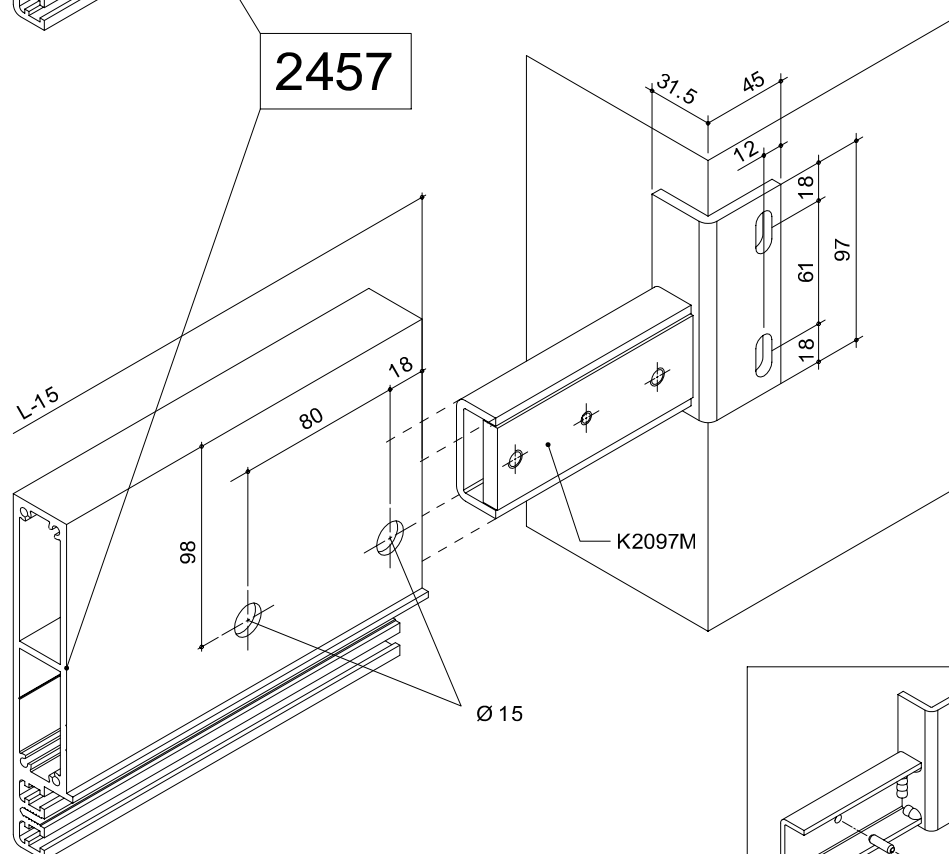
TAV. 209/210





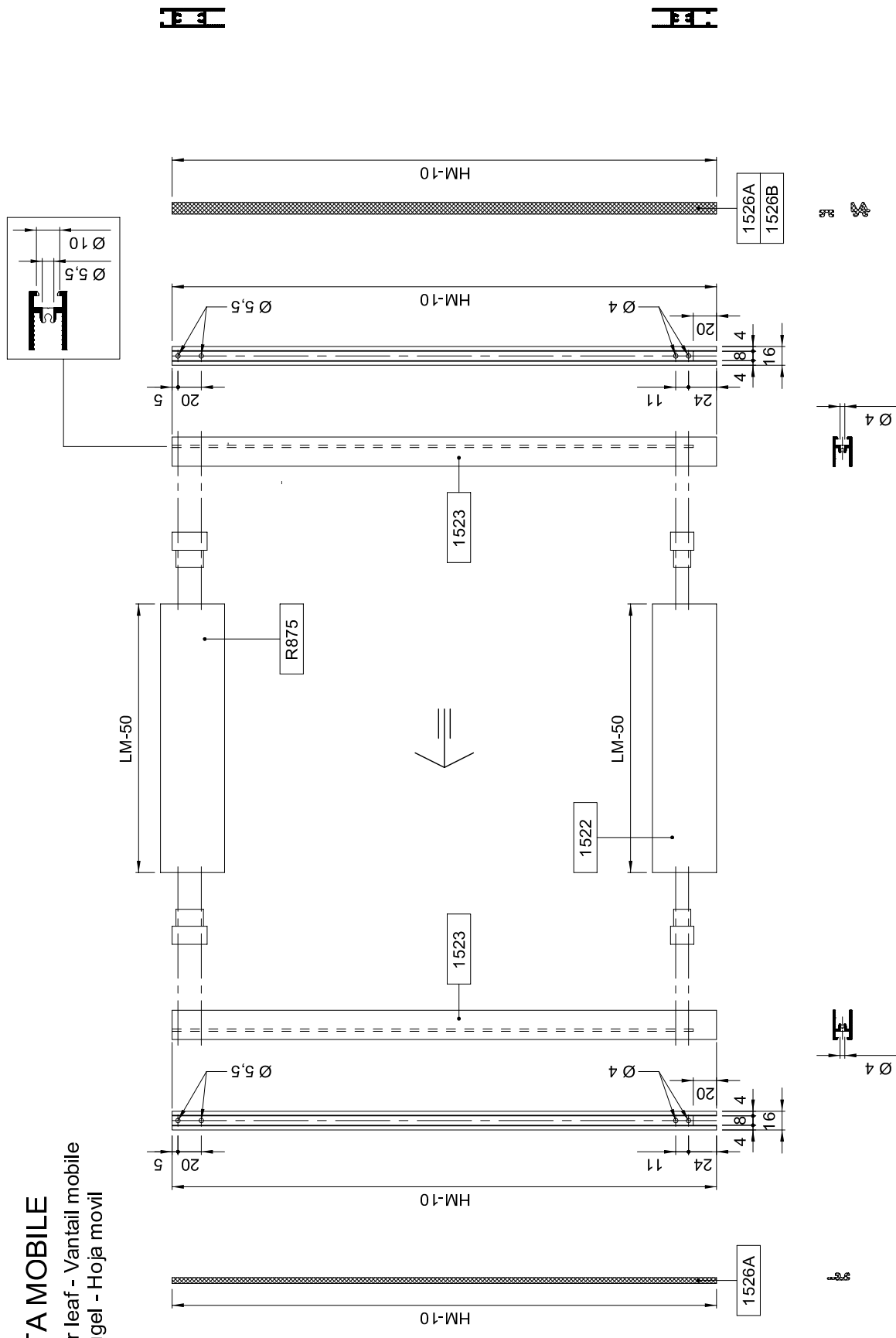


2457



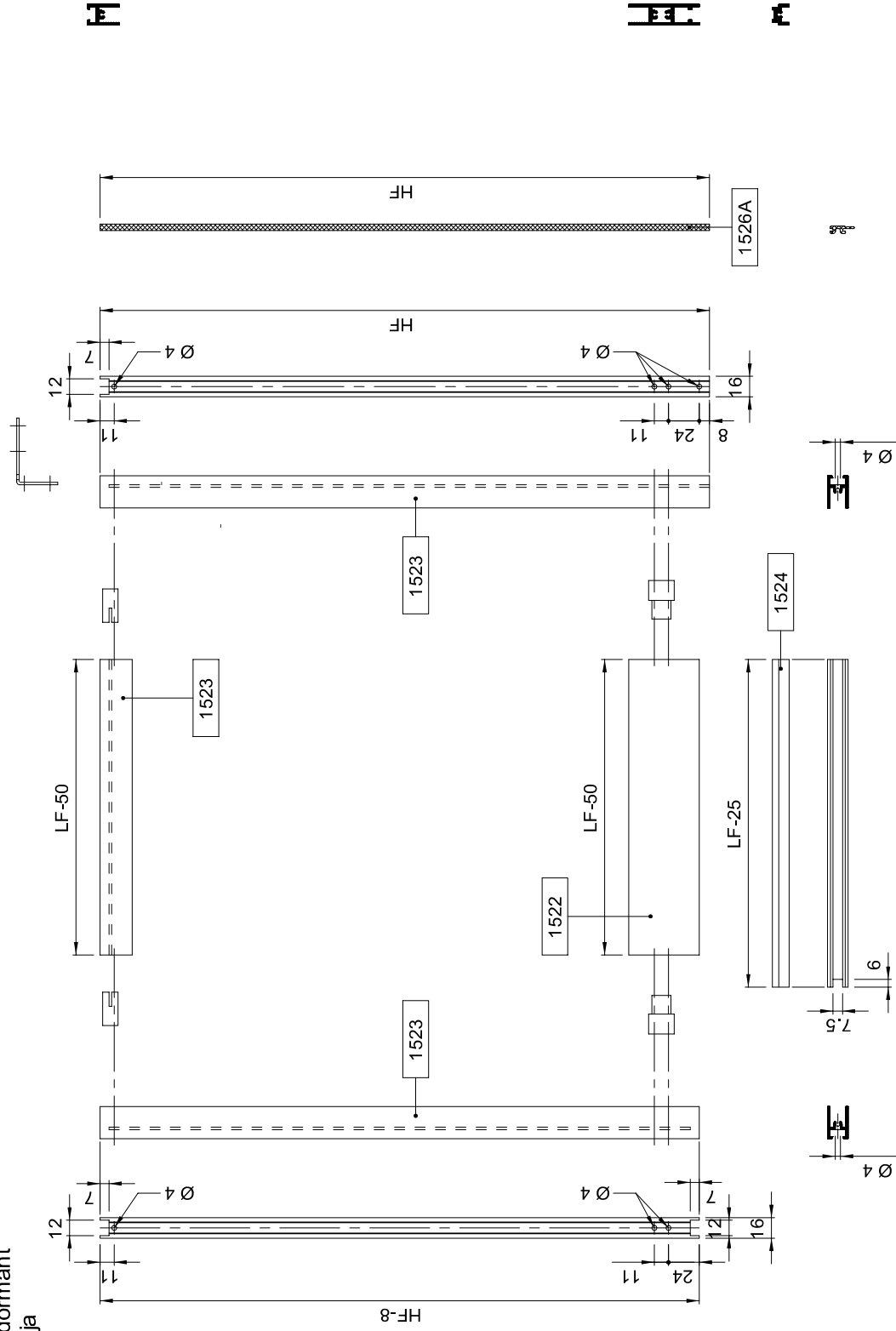
ANTA MOBILE

Mobile door leaf - Vantail mobile
Fahrflügel - Hoja movil



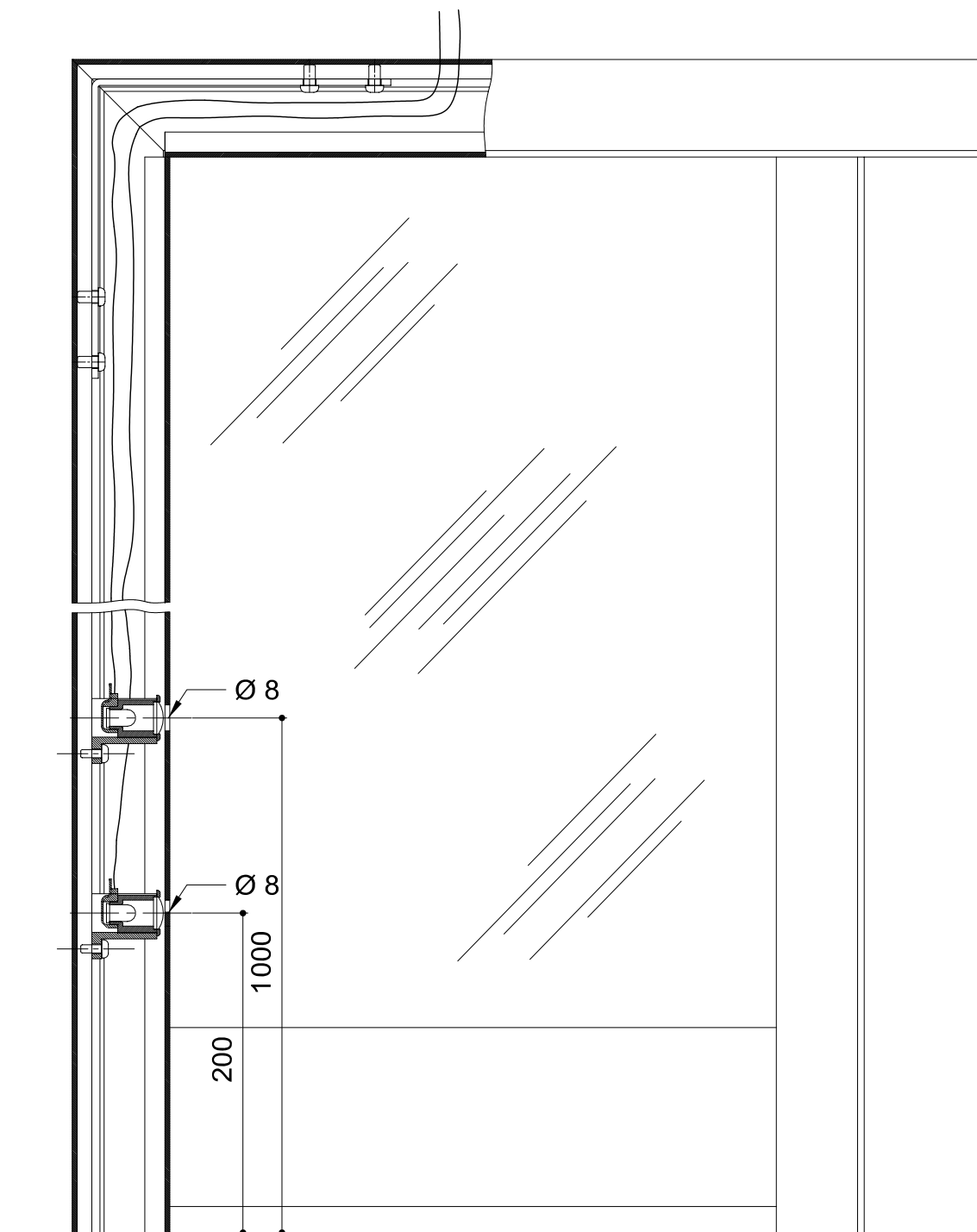
ANTA FISSA

Fixed door leaf - Vantail dormant
Seitenteil - Hoja fija



ANTA FISSA

Fixed door leaf - Vantail dormant
Seitenteil - Hoja fija





Caronno Pertusella (VA) - ITALIA



Palaiseau - FRANCE



Quarto d'Altino (VE) - ITALIA



Mendrisio - SWISS



Oberursel - GERMANY



Ft. Lauderdale - USA



DITEC S.p.A.
Via Mons. Banfi, 3 - 21042 Caronno Pertusella (VA) - ITALY
Tel. +39 02 963911 - Fax +39 02 9650314
www.ditec.it - ditec@дитеcva.com



ISO 9001
Cert. n° 0957/1

DITEC FRANCE
DITEC DEUTSCHLAND
DITEC SVIZZERA
DITEC AMERICA

PALAISEAU
OBERURSEL
MENDRISIO
FT. LAUDERDALE USA

Tel. +33 1 64532860
Tel. +49 6171914150
Tel. +41 91 6463339
Tel. +1 954 9624505

Fax +33 1 64532861
Fax +49 61719141555
Fax +41 91 6466127
Fax +1 954 9626824

www.ditec.fr
www.ditec-germany.de
www.ditecswiss.ch
www.ditecamerica.com